

# Making Process Mining Green

## Using Event Data in a Responsible Way

**Wil van der Aalst**

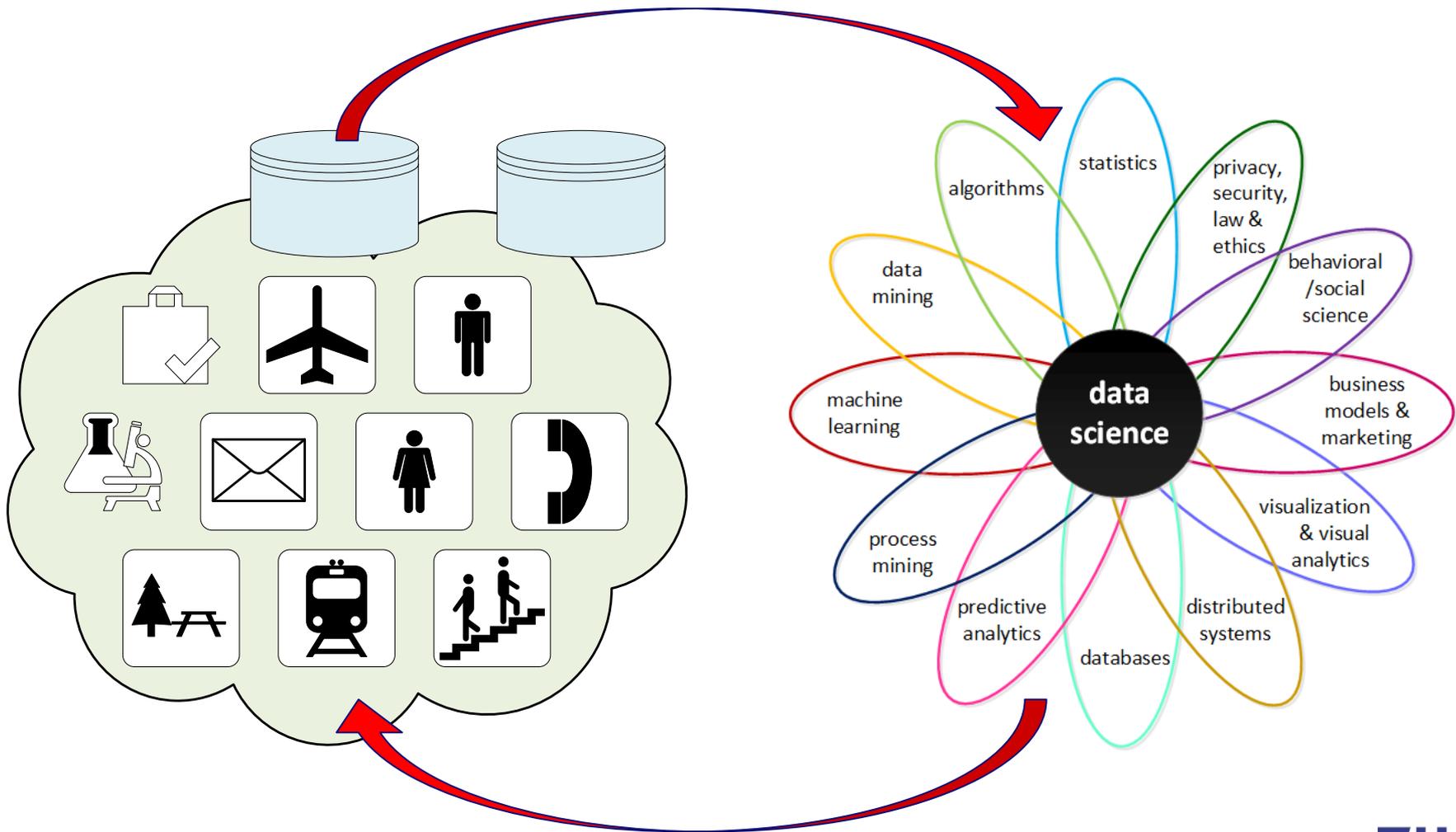
[www.vdaalst.com](http://www.vdaalst.com) @wvdaalst

[www.processmining.org](http://www.processmining.org)



**TU** **e** Technische Universiteit  
**Eindhoven**  
University of Technology

**Where innovation starts**





better, faster, more  
efficient, more  
effective, cheaper, ...

0101100  
1001011  
1101110  
1011011  
0111100  
1001011  
1101110  
1001011  
0101110  
1001011  
0100011  
1000001  
0101100  
1001011  
0101111  
1001011  
0101100

**With Great Power Comes Great Responsibility!!**

**If data is the new oil on which our society runs ...**





**non-transparent**

**unfair use of data**

**spurious correlations**

**privacy violations**

**bogus conclusions**

... then we should take care of data-related forms of pollution!

## Green data science: separate the “pollution” from the actual purpose



# Two parts

2

responsible data science: our next big challenge

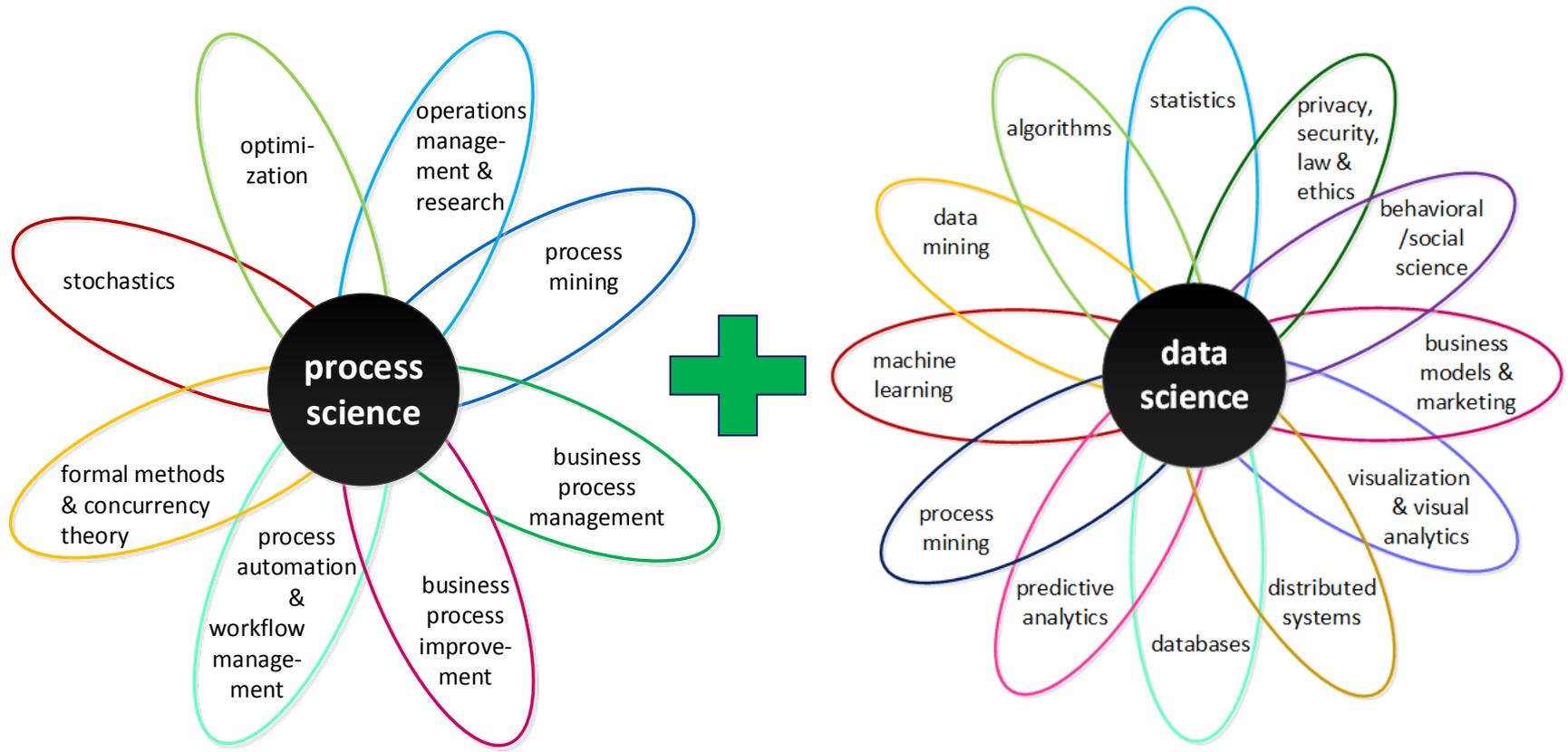


1

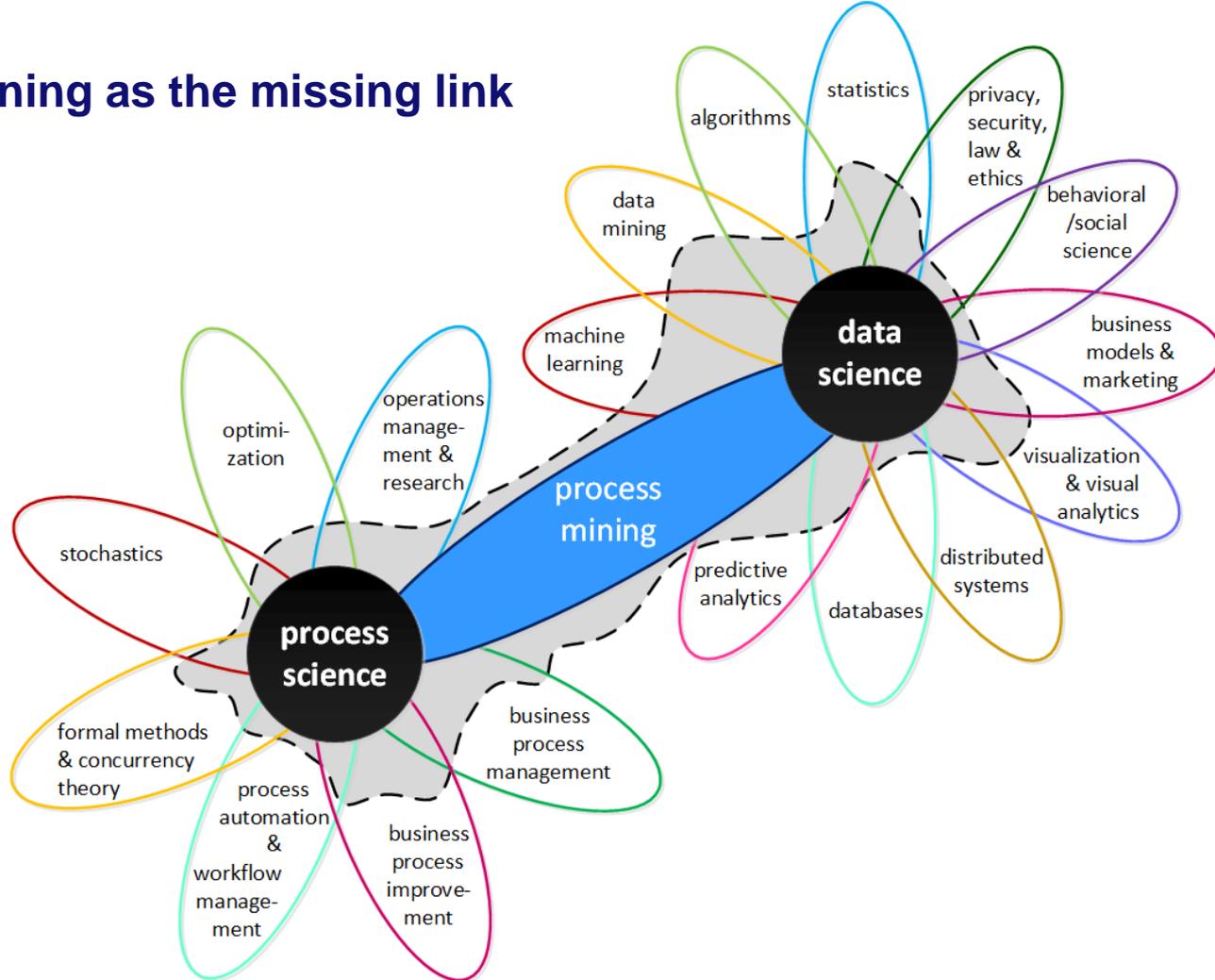
process mining: creating value from data

# Part I

**process mining: creating value from data**



# process mining as the missing link



# Process Mining: On the interface between process science and data science



# Spreadsheet: Killer App for early computers

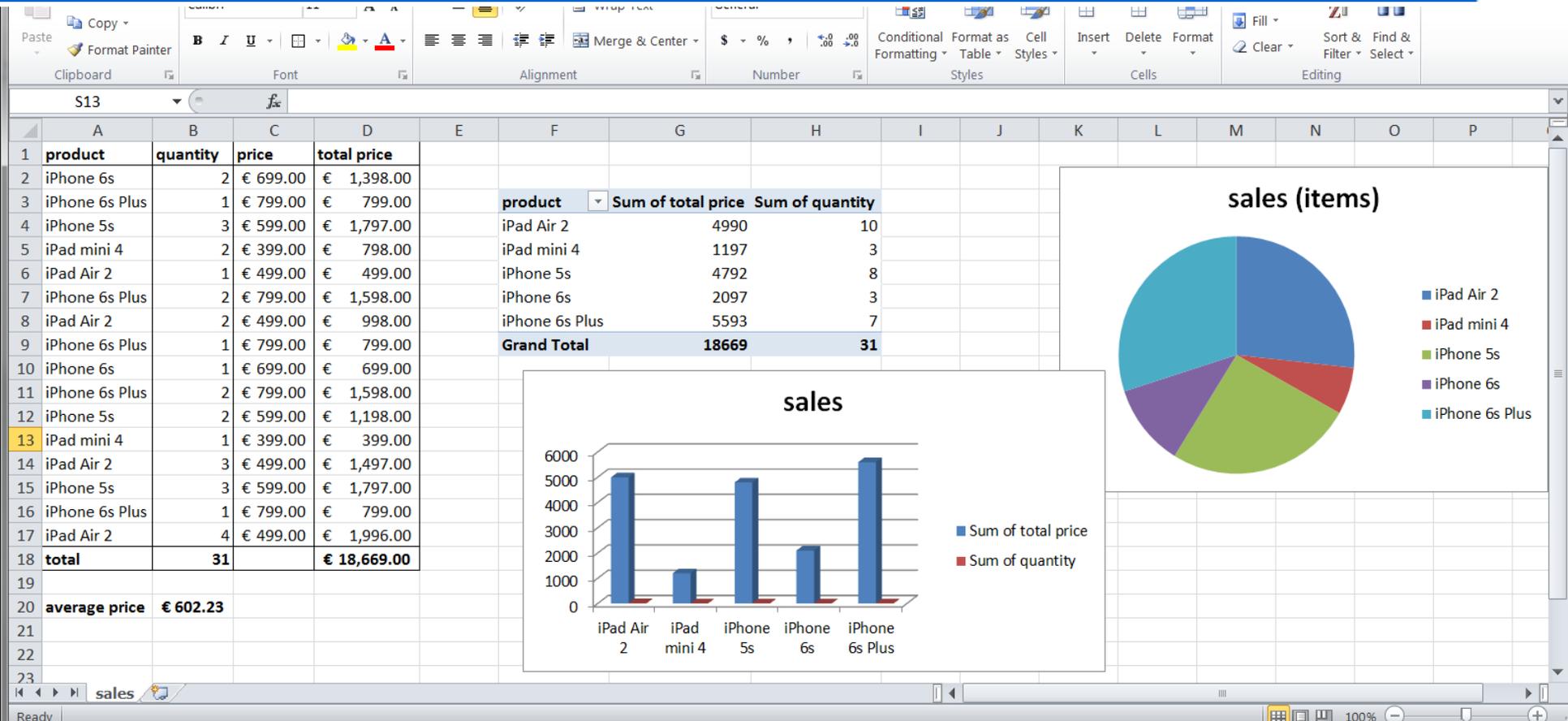
C11 (L) TOTAL C1  
25

ITEM	NO.	UNIT	COST
MUCK RAKE	43	12.95	556.85
BUZZ CUT	15	6.75	101.25
TOE TONER	250	49.95	12487.50
EYE SNUFF	2	4.95	9.90
SUBTOTAL			13155.50
9.75% TAX			1282.66
TOTAL			14438.16

- **VisiCalc** (killer app for Apple II, Oct. 1979)
- **Lotus 1-2-3** (killer app for IBM PC 1983)
- **Microsoft Excel** (1985)



# Spreadsheet: Static data



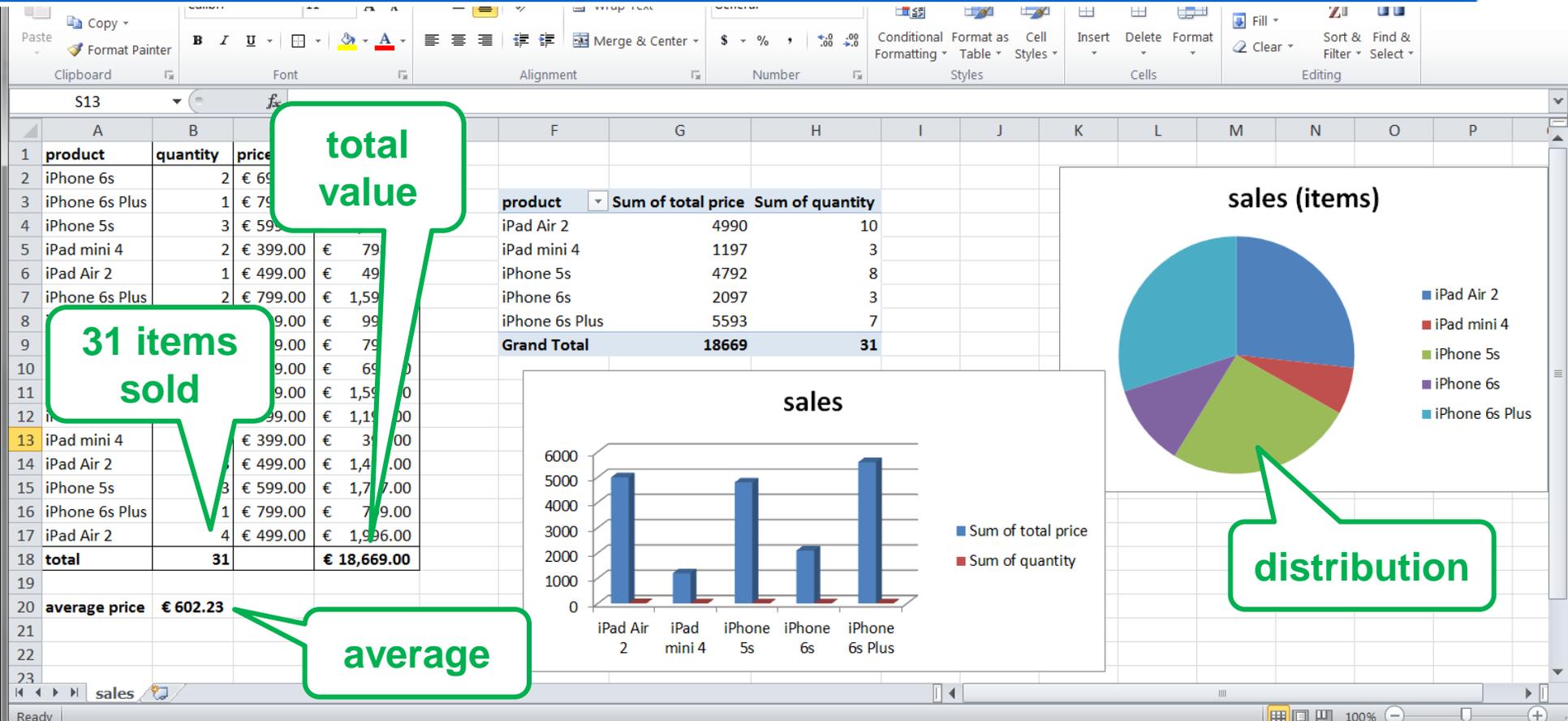
# Spreadsheet: Static data

The image shows a Microsoft Excel spreadsheet with two tables. The left table is a summary table, and the right table is a detailed table. A blue callout box labeled "fact" points to the "iPhone 5s" row in the right table. A green callout box labeled "derived" points to the "total price" column in the right table.

product	quantity	price	total price
iPhone 6s	2	€ 699.00	€ 1,398.00
iPhone 6s Plus	1	€ 799.00	€ 799.00
iPhone 5s	3	€ 599.00	€ 1,797.00
iPad mini 4	2	€ 399.00	€ 798.00
iPad Air 2	1	€ 499.00	€ 499.00
iPhone 6s Plus	2	€ 799.00	€ 1,598.00
iPad Air 2	2	€ 499.00	€ 998.00
iPhone 6s Plus	1	€ 799.00	€ 799.00
iPhone 6s	1	€ 699.00	€ 699.00
iPhone 6s Plus	2	€ 799.00	€ 1,598.00
iPhone 5s	2	€ 599.00	€ 1,198.00
iPad mini 4	1	€ 399.00	€ 399.00
iPad Air 2	3	€ 499.00	€ 1,497.00
iPhone 5s	3	€ 599.00	€ 1,797.00
iPhone 6s Plus	1	€ 799.00	€ 799.00
iPad Air 2	4	€ 499.00	€ 1,996.00
<b>total</b>	<b>31</b>		<b>€ 18,669.00</b>
<b>average price</b>	<b>€ 602.23</b>		

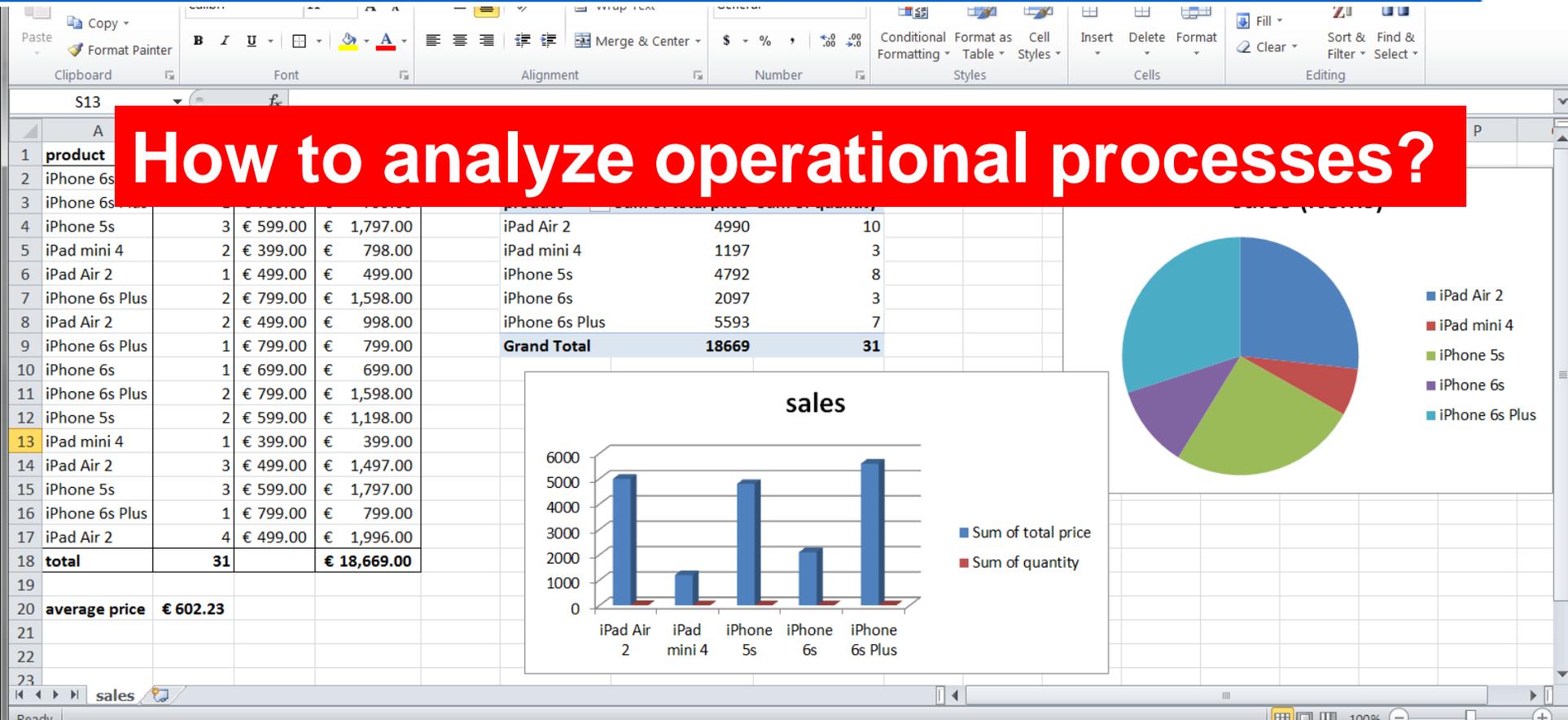
1	product	quantity	price	total price
2	iPhone 6s	2	€ 699.00	€ 1,398.00
3	iPhone 6s Plus	1	€ 799.00	€ 799.00
4	iPhone 5s	3	€ 599.00	€ 1,797.00
5	iPad mini 4	2	€ 399.00	€ 798.00
6	iPad Air 2	1	€ 499.00	€ 499.00
7	iPhone 6s Plus	2	€ 799.00	€ 1,598.00

# Spreadsheet: Static data



# Spreadsheet: Static data

## How to analyze operational processes?



# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000
3	185783	030 Vastleggen toekomstige adres	somebody	2007/09/11 13:26:29.000
4	185783	050 Plannen	somebody	2007/09/11 13:26:29.000
5	185783	060 Aanpak	somebody	2007/09/11 13:26:29.000
6	185783	070 Is 1	somebody	2007/09/11 13:26:29.000
7	185783	100 Geraken	somebody	2007/09/11 13:26:29.000
8	185783	120 Plannen	somebody	2007/09/24 10:55:56.000
9	185783	400 Is inspectie uitgevoerd ?	somebody	2007/09/24 10:55:56.000
10	185783	440 Zijn er nieuwe of niet herstelde gebreken ?	somebody	2007/09/24 10:56:06.000
11	185783	450 Krijgt de huurder tijd om te herstellen ?	somebody	2007/09/24 10:56:10.000
12	185783	500 Beoordelen/wijzigen leegstandsoort	somebody	2007/09/24 10:57:02.000
13	185783	110 Bepalen leegstandsoort	somebody	2007/09/24 10:57:42.000
14	185783	510 Is opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:08.000
15	185783	130 Is het opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:08.000
16	185783	140 Aanmaken 1e in gebreke stelling	somebody	2007/09/24 11:01:00.000
17	185783	150 Is er sprake van ZAV ?	somebody	2007/09/24 11:37:00.000
18	185783	Aanpassen woningwaardering	somebody	2007/09/24 11:37:00.000
19	185783	Harmoniseren huurprijs	somebody	2007/09/24 11:40:00.000
20	185783	Bepalen kandidaat huurder	somebody	2007/09/24 11:47:40.000
21	185783	Aanpassen plattegrond	somebody	2007/09/24 12:10:58.000
22	185783	Opstellen	somebody	2007/10/30 11:00:00.000
23	185783	Opstellen	somebody	2007/10/30 11:00:00.000
24	185783	Opstellen	somebody	2007/10/30 11:00:00.000
25	185783	Opstellen	somebody	2007/10/30 11:00:00.000
26	185783	Opstellen	somebody	2007/11/28 12:00:00.000
27	185783	200 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:00.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Opstellen eindnota	somebody	2007/12/12 11:19:41.000

row = event

resource

case  
identifier

activity  
name

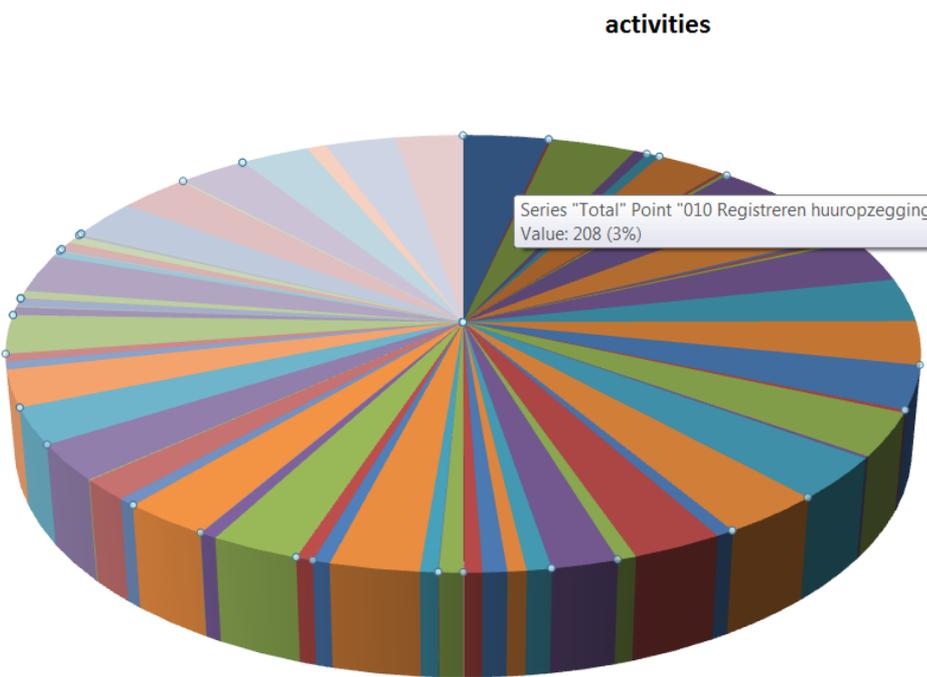
timestamp

- Input: **events** (“things that have happened”)
- Mandatory per event:
  - **case identifier**
  - **activity name**
  - **timestamp/date**
- Optional
  - **resource**
  - **transaction type**
  - **costs**
  - ...

# Process Mining: Spreadsheet for behavior

	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
1	Case ID	Activity	Resource	Complete Timestamp											
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000											
3	185783	030 Vastleggen toekomstige adres	somebody	2007/09/11 13:21:27.000											
4	185783	050 Plannen afspraak 1e inspectie	somebody	2007/09/11 13:21:27.000											
5	185783	060 Aanmaken bevestigingsbrief / huuropzeggingfo	somebody	2007/09/11 13:21:27.000											
6	185783	070 Is 1e inspectie uitgevoerd ?	somebody	2007/09/11 13:21:27.000											
7	185783	100 Gereedmelden 1e insp. / Voorcalculatie maker	somebody	2007/09/11 13:21:27.000											
8	185783	120 Plannen eindinspectie	somebody	2007/09/11 13:21:27.000											
9	185783	400 Is eindinspectie uitgevoerd ?	somebody	2007/09/11 13:21:27.000											
10	185783	440 Zijn er nieuwe of niet herstelde gebreken ?	somebody	2007/09/11 13:21:27.000											
11	185783	450 Krijgt de huurder tijd om te herstellen ?	somebody	2007/09/11 13:21:27.000											
12	185783	500 Beoordelen/wijzigen leegstandsoort	somebody	2007/09/11 13:21:27.000											
13	185783	110 Bepalen leegstandsoort	somebody	2007/09/11 13:21:27.000											
14	185783	510 Is opleveringsformulier ondertekend ?	somebody	2007/09/11 13:21:27.000											
15	185783	130 Is het opleveringsformulier ondertekend ?	somebody	2007/09/11 13:21:27.000											
16	185783	140 Aanmaken 1e in gebreke stelling	somebody	2007/09/11 13:21:27.000											
17	185783	150 Is er sprake van ZAV ?	somebody	2007/09/11 13:21:27.000											
18	185783	180 Aanpassen woningwaardering	somebody	2007/09/11 13:21:27.000											
19	185783	190 Harmoniseren huurprijs	somebody	2007/09/11 13:21:27.000											
20	185783	205 Bepalen kandidaat huurder	somebody	2007/09/11 13:21:27.000											
21	185783	170 Aanpassen plattegrond	somebody	2007/09/11 13:21:27.000											
22	185783	520 Aanmaken 2e in gebreke stelling	somebody	2007/09/11 13:21:27.000											
23	185783	530 Aanmaken werkopdracht	somebody	2007/09/11 13:21:27.000											
24	185783	540 Worden er bonussen / kosten toegekend ?	somebody	2007/09/11 13:21:27.000											
25	185783	550 Vastleggen bonussen / kosten	somebody	2007/09/11 13:21:27.000											
26	185783	240 Registreren voorl. huurovereenkomst +afdrukk	somebody	2007/09/11 13:21:27.000											
27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/09/11 13:21:27.000											
28	185783	200 Wijzigen status WMS (definitief goedgekeurd)	somebody	2007/09/11 13:21:27.000											
29	185783		somebody	2007/09/11 13:21:27.000											
30	185783		somebody	2007/09/11 13:21:27.000											
31	185783		somebody	2007/09/11 13:21:27.000											
32	185783		somebody	2007/09/11 13:21:27.000											
33	185783		somebody	2007/09/11 13:21:27.000											
34	185783		somebody	2007/09/11 13:21:27.000											
35	246926		somebody	2007/09/11 13:21:27.000											
36	246926		somebody	2007/09/11 13:21:27.000											
37	246926	050 Plannen afspraak 1e inspectie	somebody	2007/09/11 13:21:27.000											
38	246926	060 Aanmaken bevestigingsbrief / huuropzeggingfo	somebody	2007/12/07 12:31:57.000	200	Toewijzen woning/bedr.ruimte/gar/berg/park/ops									

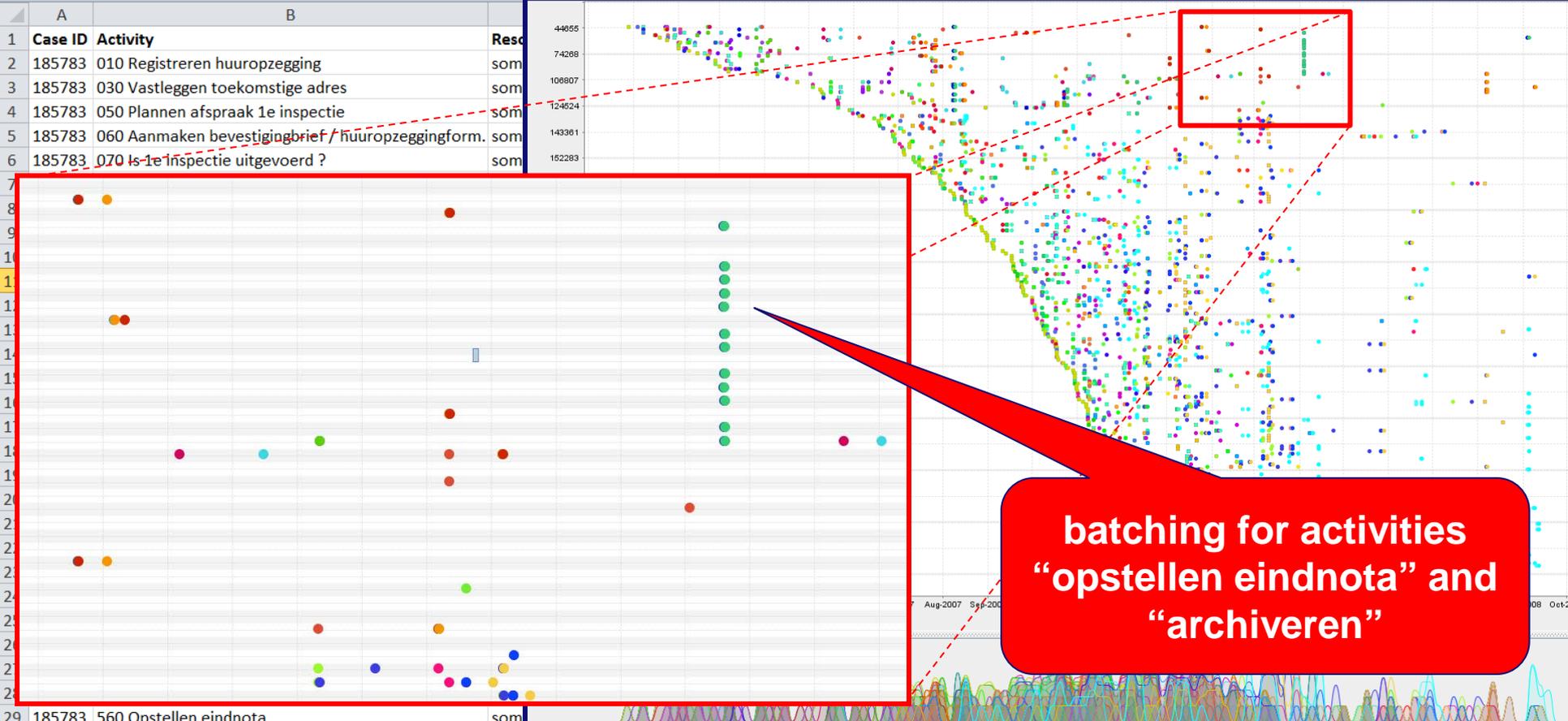
activities



- 010 Registreren huuropzegging
- 020 Vastleggen datum van overlijden
- 030 Vastleggen toekomstige adres
- 040 Vastleggen toekomstig adres medehuuder
- 050 Inplannen afspraak 1e inspectie
- 050 Plannen afspraak 1e inspectie
- 055 Plannen eindinspectie bedryfsr/gar/ber/park/op
- 057 Plannen eindinspectie bedryfsr/gar/ber/park/op
- 060 Aanmaken bevestigingsbrief / huuropzeggingform.
- 065 Aanmaken bevestigingsbrief huuropzegging(b/g/bsoc/p)
- 070 Is 1e inspectie uitgevoerd ?
- 075 Bepalen leegstandsoort bedr/gar/berg/park/op
- 080 Versturen brief "Niet thuis"
- 090 Herplannen 1e inspectie
- 100 Gereedmelden 1e insp. / Voorcalculatie maken
- 110 Bepalen leegstandsoort
- 120 Plannen eindinspectie
- 130 Is het opleveringsformulier ondertekend ?
- 140 Aanmaken 1e in gebreke stelling
- 150 Is er sprake van ZAV ?
- 160 Registreren ZAV
- 170 Aanpassen plattegrond

**208 cases**  
**5987 events**  
**74 activities**

# Process Mining: Spreadsheet for behavior



**Loesje van  
der Aalst**



**desire line**

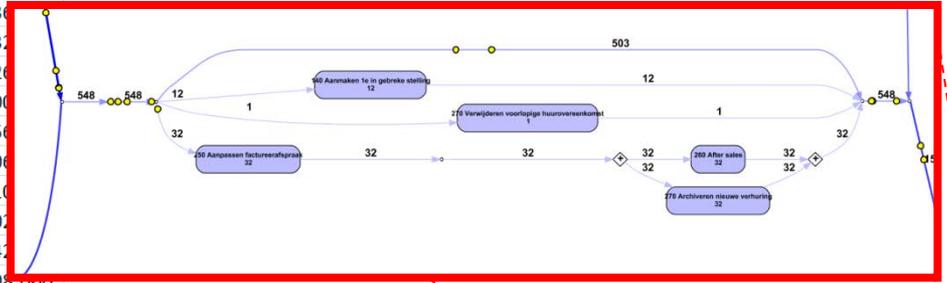
**Process Discovery**

# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000
3	185783	030 Vastleggen toekomstige adres	somebody	2007/09/11 13:26:29.000
4	185783	050 Plannen afspraak 1e inspectie	somebody	2007/09/11 13:29:34.000
5	185783	060 Aanmaken bevestigingsbrief / huuropzeggingform.	somebody	2007/09/11 13:41:36.000
6	185783	070 Is 1e inspectie afgevoerd ?	somebody	2007/09/24 08:39:32.000
7	185783	100 Aanmaken aanvraag / Voorcalculatie maken	somebody	2007/09/24 08:41:26.000
8	185783	120 Aanmaken 1e in gebreke stelling	somebody	2007/09/24 08:51:00.000
9	185783	400 Aanpassen factuurvoorzijde	somebody	2007/09/24 10:55:56.000
10	185783	400 Aanpassen factuurvoorzijde	somebody	2007/09/24 10:56:06.000
11	185783	400 Aanpassen factuurvoorzijde	somebody	2007/09/24 10:56:10.000
12	185783	500 Archiveren nieuwe voorzijde	somebody	2007/09/24 10:57:02.000
13	185783	110 Afsluiten aanvraag	somebody	2007/09/24 10:57:42.000
14	185783	510 Is opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:06.000
15	185783	130 Is het opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:19.000
16	185783	140 Aanmaken 1e in gebreke stelling	somebody	2007/09/24 11:01:58.000
17	185783	150 Is er sprake van ZAV ?	somebody	2007/09/24 11:37:33.000
18	185783	180 Aanpassen woningwaardering	somebody	2007/09/24 11:37:44.000
19	185783	190 Harmoniseren huurprijs	somebody	2007/09/24 11:40:01.000
20	185783	205 Bepalen kandidaat huurder	somebody	2007/09/24 11:47:42.000

*process discovery*

NO modeling needed!



27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

# Process Mining: Spreadsheet for behavior

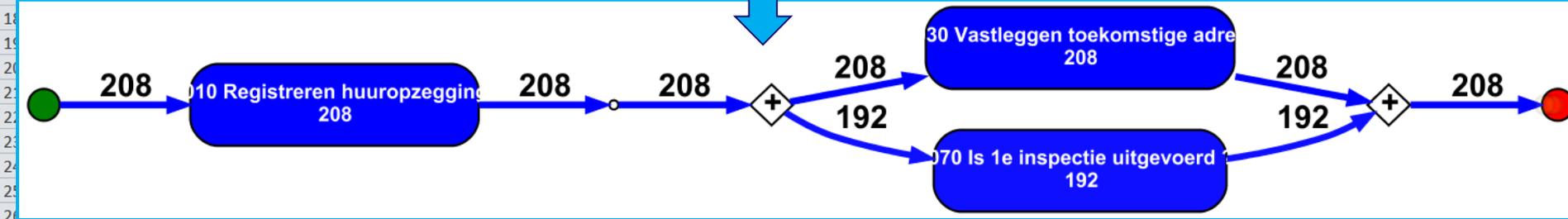
	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000

*process discovery*



NO modeling needed!

9	185783	400 Is eindinspectie uitgevoerd ?	somebody	2007/09/24 10:55:56.000
16	185783	140 Aanmaken 1e in gebreke stelling	somebody	2007/09/24 11:01:58.000
17	185783	150 Is er sprake van ZAV ?	somebody	2007/09/24 11:37:33.000



27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

**process  
model**

**event data**

0100110011010101010

0100110011010101010



**Conformance Checking**



**desire line**

**very safe  
system**

**Conformance Checking**

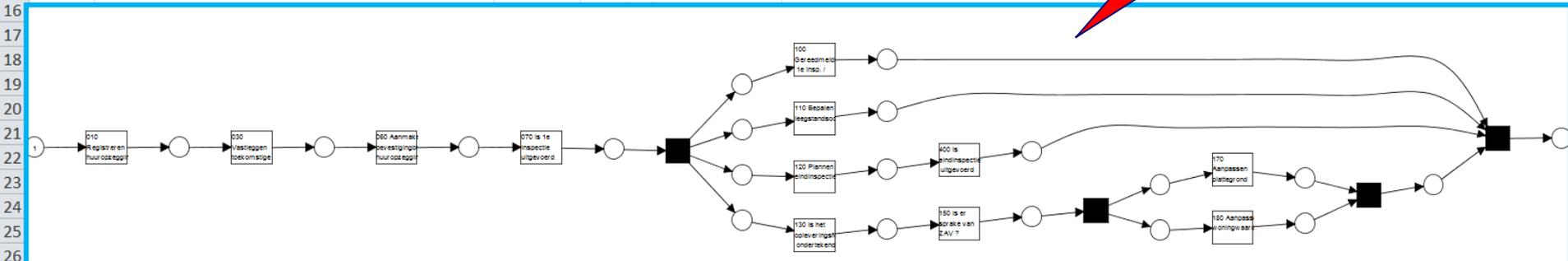
# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000
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4	185783	050 Plannen afspraak 1e inspectie	somebody	2007/09/11 13:29:34.000
5	185783	060 Aanmaken bevestigingsbrief / huuropzeggingform.	somebody	2007/09/11 13:41:36.000
6	185783	070 Is 1e inspectie uitgevoerd ?	somebody	2007/09/24 08:39:32.000
7	185783	100 Gereedmelden 1e insp. / Voorcalculatie maken	somebody	2007/09/24 08:41:26.000
8	185783	120 Plannen eindinspectie	somebody	2007/09/24 08:51:00.000
9	185783	400 Is eindinspectie uitgevoerd ?	somebody	2007/09/24 10:55:56.000
10	185783	440 Zijn er nieuwe of niet herstelde gebreken ?	somebody	2007/09/24 10:56:06.000
11	185783	450 Krijgt de huurder tijd om te herstellen ?	somebody	2007/09/24 10:56:10.000
12	185783	500 Beoordelen/wijzigen leegstandsoort	somebody	2007/09/24 10:57:02.000
13	185783	110 Bepalen leegstandsoort	somebody	2007/09/24 10:57:42.000
14	185783	510 Is opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:08.000
15	185783	130 Is het opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:19.000

*conformance checking*



**discovered or hand-made**

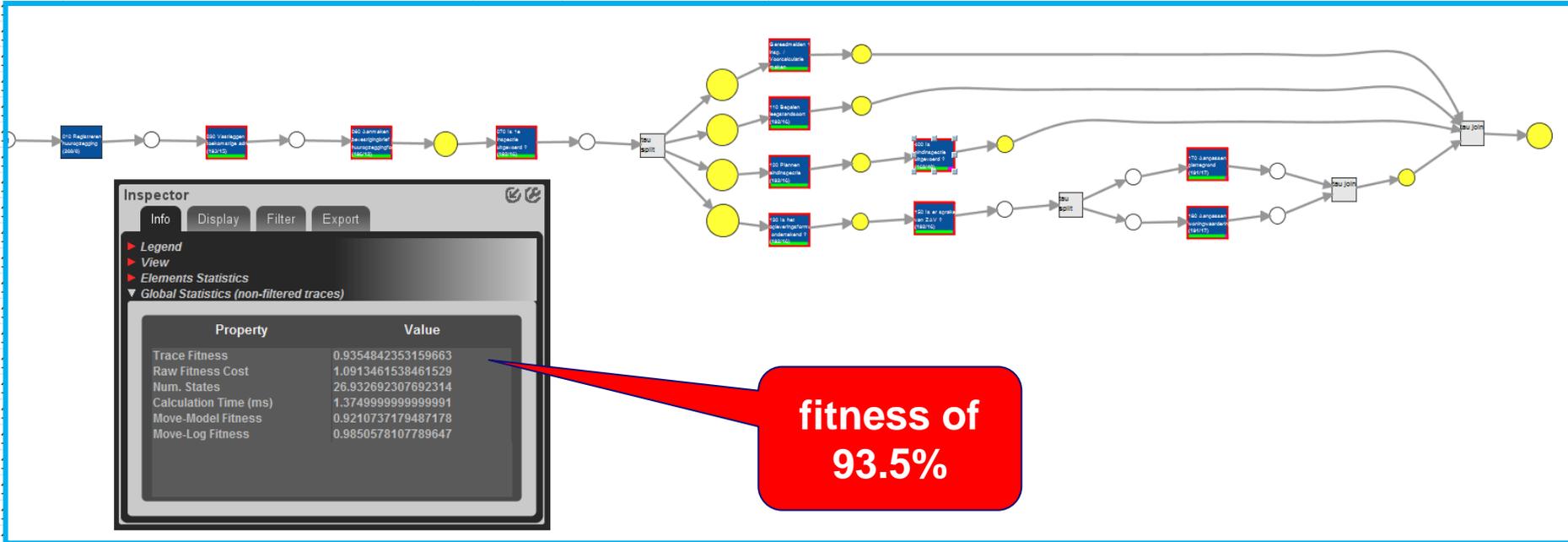


27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	<b>Case ID</b>	<b>Activity</b>	<b>Resource</b>	<b>Complete Timestamp</b>
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000
3	185783	030 Vastleggen toekomstige adres	somebody	2007/09/11 13:26:29.000
4	185783	050 Plannen afspraak 1e inspectie	somebody	2007/09/11 13:29:34.000

*conformance checking*



**Inspector**

Info Display Filter Export

Legend  
View  
Elements Statistics

Global Statistics (non-filtered traces)

Property	Value
Trace Fitness	0.9354842353159663
Raw Fitness Cost	1.0913461538461529
Num. States	26.932692307692314
Calculation Time (ms)	1.3749999999999999
Move-Model Fitness	0.9210737179487178
Move-Log Fitness	0.9850578107789647

**fitness of  
93.5%**

27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

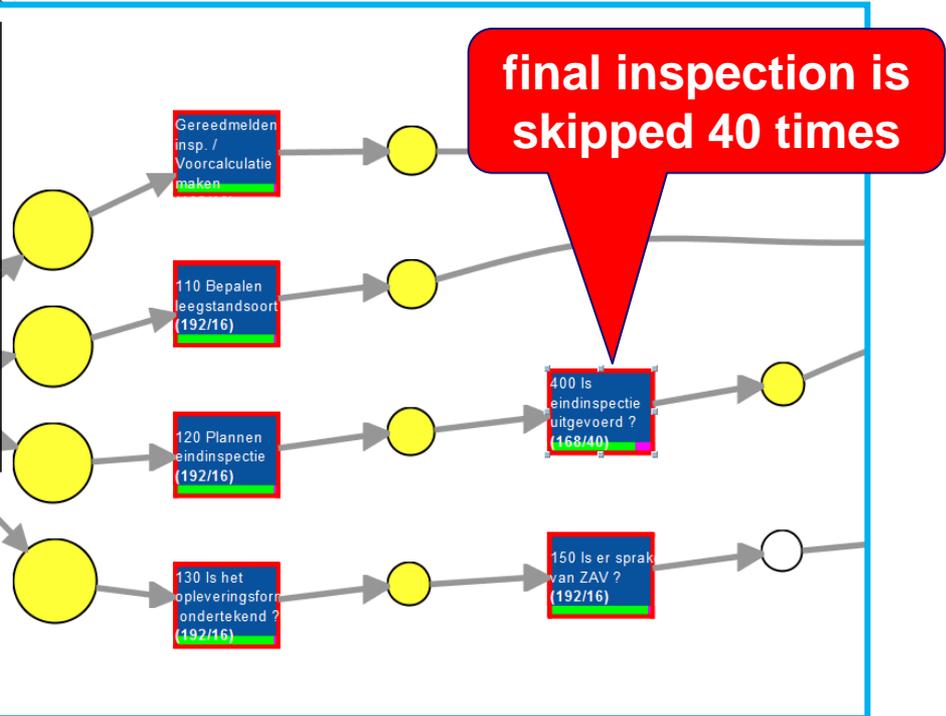
# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huuropzegging	somebody	2007/09/11 13:21:27.000
3	185783	030 Vastleggen toeko		
4	185783	050 Plannen afspraak		
5	185783	060 Aanmaken beves		
6	185783	070 Is 1e inspectie uit		
7	185783	100 Gereedmelden 1e		
8	185783	120 Plannen eindinspe		
9	185783	400 Is eindinspectie u		
10	185783	440 Zijn er nieuwe of		
11	185783	450 Krijgt de huurder		
12	185783	500 Beoordelen/wijzi		
13	185783	110 Bepalen leegstan		
14	185783	510 Is opleveringsform		
15	185783	130 Is het opleverings		
16	185783	140 Aanmaken 1e in g		
17	185783	150 Is er sprake van Z		
18	185783	180 Aanpassen wonin		
19	185783	190 Harmoniseren hu		
20	185783	205 Bepalen kandidaa		
21	185783	170 Aanpassen platte		
22	185783	520 Aanmaken 2e in g		
23	185783	530 Aanmaken werko		
24	185783	540 Worden er bonus		
25	185783	550 Vastleggen bonus		
26	185783	240 Registreren voor		
27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

*conformance checking*

Inspector window showing statistics for the transition "400 Is eindinspectie uitgevoerd?". The window includes a legend, view options, and a table of element statistics.

Property	Value
#Move log+model (total)	168
#Move log+model (in 100% fitting traces)	142
#Traces where move log+model occur	168
#Move model only (in all traces)	40
#Traces where move model only occur	40



# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	<b>Case ID</b>	<b>Activity</b>	<b>Resource</b>	<b>Complete Timestamp</b>
2	185783	010 Registreren huuropzegging		
3	185783	030 Vastleggen toekomstige adres		
4	185783	050 Plannen afspraak 1e inspectie		
5	185783	060 Aanmaken bevestigingsbrief / huuropzegging		
6	185783	070 Is 1e inspectie uitgevoerd ?		
7	185783	100 Gereedmelden 1e insp. / Voorcalculatie		
8	185783	120 Plannen eindinspectie		
9	185783	400 Is eindinspectie uitgevoerd ?		
10	185783	440 Zijn er nieuwe of niet herstelde gebreken ?		
11	185783	450 Krijgt de huurder tijd om te herstellen ?		
12	185783	500 Beoordelen/wijzigen leegstandsoort		
13	185783	110 Bepalen leegstandsoort		
14	185783	510 Is opleveringsformulier ondertekend ?		
15	185783	130 Is het opleveringsformulier ondertekend ?		
16	185783	140 Aanmaken 1e inspectie		
17	185783	150 Is er sprake van een leegstandsoort ?		
18	185783	180 Aanpassen woning		
19	185783	190 Harmoniseren woning		
20	185783	205 Bepalen kandidaat		
21	185783	170 Aanpassen plan		
22	185783	520 Aanmaken 2e inspectie		
23	185783	530 Aanmaken werkopdracht		
24	185783	540 Worden er bonussen/ kosten toegekend ?		
25	185783	550 Vastleggen bonussen / kosten		
26	185783	240 Registreren voorl. huurovereenkomst +afdrukken		
27	185783	260 Is contract getekend en geld ontvangen ?		
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)		
29	185783	560 Onstellen eindnota		

## conformance checking

move on model  
(something should have happened, but did not)

move on log  
(something happened that should not happen)



Case id(s): 80437

Num. Cases 2  
Is Alignment Reliable? Yes  
Trace Fitness 0.96

Case id(s): 192867

Num. Cases 1  
Is Alignment Reliable? Yes  
Trace Fitness 0.92

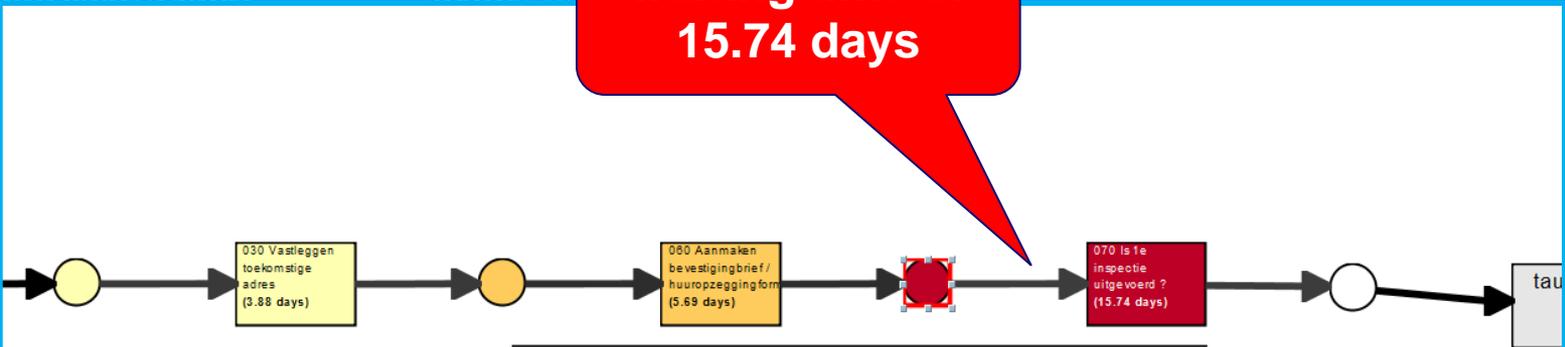


# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huuropzegging	somebody	2007/12/12 11:19:41.000
3	185783	030 Vastleggen toekomstige adres	somebody	2007/12/12 11:19:41.000
4	185783	050 Pl...	somebody	2007/12/12 11:19:41.000
5	185783	060 A...		
6	185783	070 Is...		
7	185783	100 G...		
8	185783	120 P...		
9	185783	400 Is...		
10	185783	440 Z...		
11	185783	450 K...		
12	185783	500 B...		
13	185783	110 B...		
14	185783	510 Is...		
15	185783	130 Is...		
16	185783	140 A...		
17	185783	150 Is...		
18	185783	180 A...		
19	185783	190 H...		
20	185783	205 B...		
21	185783	170 A...		
22	185783	520 A...		
23	185783	530 A...		
24	185783	540 W...		
25	185783	550 V...		
26	185783	240 R...		
27	185783	260 Is...		
28	185783	300 W...		
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

*performance analysis*

waiting time of 15.74 days



NO modeling needed!

Inspector

Info Display Filter Export

Legend

View

Element Statistics

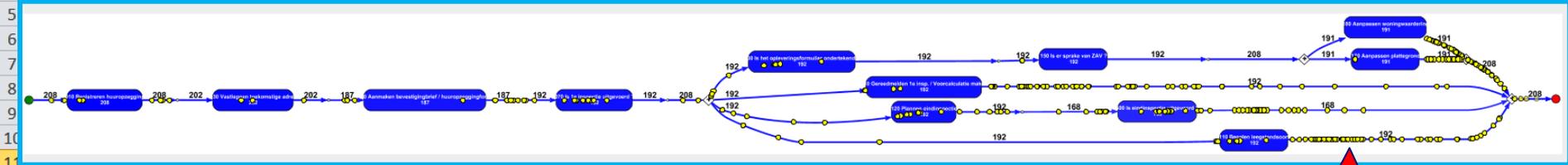
Selected elements\* sink 5

Property	Min.	Max.	Avg.	Std. Dev	Freq.
Waiting time	6.00 seconds	9.10 months	15.74 days	24.52 days	192
Synchroniza...	0.00 ms	0.00 ms	0.00 ms	0.00 ms	192
Sojourn time	6.00 seconds	9.10 months	15.74 days	24.52 days	192

# Process Mining: Spreadsheet for behavior

	A	B	C	D
1	Case ID	Activity	Resource	Complete Timestamp
2	185783	010 Registreren huurpzegging	somebody	2007/09/11 13:21:27.000
3	185783	030 Vastleggen toekomstige adres	somebody	2007/09/11 13:26:29.000
4	185783	050 Plannen afspraak 1e inspectie	somebody	2007/09/11 13:29:34.000

*animating reality*



12	185783	500 Beoordelen/wijzigen leegstandsoort	somebody	2007/09/24 10:57:02.000
13	185783	110 Bepalen leegstandsoort	somebody	2007/09/24 10:57:42.000
14	185783	510 Is opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:08.000
15	185783	130 Is het opleveringsformulier ondertekend ?	somebody	2007/09/24 10:58:19.000
16	185783	140 Aanmaken 1e in gebreke stelling	somebody	2007/09/24 11:01:58.000
17	185783	150 Is er sprake van ZAV ?	somebody	2007/09/24 11:37:33.000
18	185783	180 Aanpassen woningwaardering	somebody	2007/09/24 11:37:44.000
19	185783	190 Harmoniseren huurprijs	somebody	2007/09/24 11:40:01.000
20	185783	205 Bepalen kandidaat huurder	somebody	2007/09/24 11:47:42.000
21	185783	170 Aanpassen plattegrond	somebody	2007/09/24 12:10:58.000
22	185783	520 Aanmaken 2e in gebreke stelling	somebody	2007/10/30 11:45:53.000
23	185783	530 Aanmaken werkopdracht	somebody	2007/10/30 11:46:09.000
24	185783	540 Worden er bonussen/ kosten toegekend ?	somebody	2007/10/30 11:46:36.000
25	185783	550 Vastleggen bonussen / kosten	somebody	2007/10/30 11:53:00.000
26	185783	240 Registreren voorl. huurovereenkomst +afdrukken	somebody	2007/11/28 12:34:23.000
27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000

**real cases**

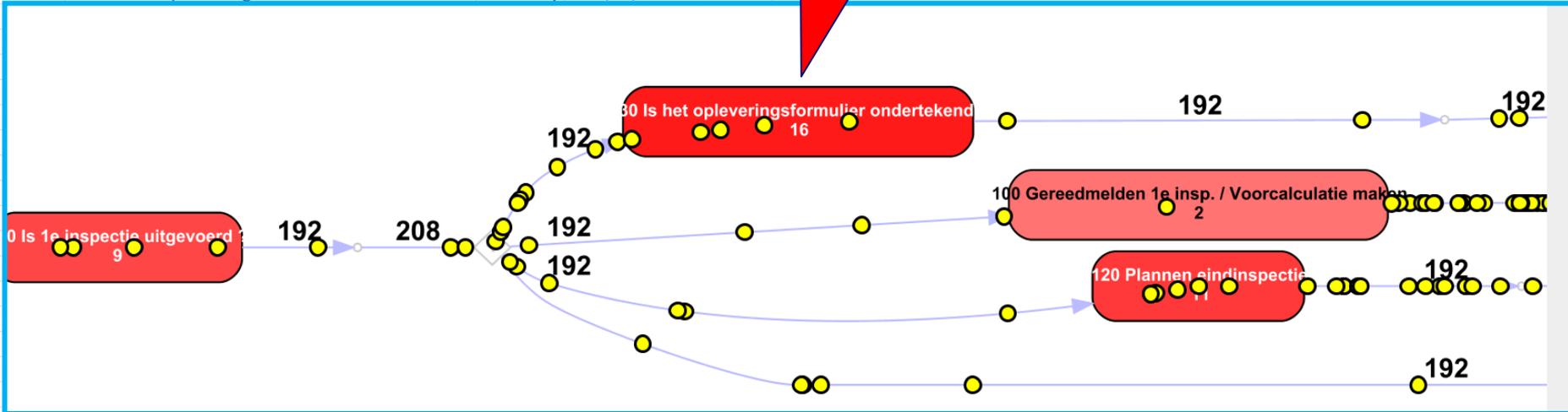
**NO modeling needed!**

# Process Mining: Spreadsheet for behavior

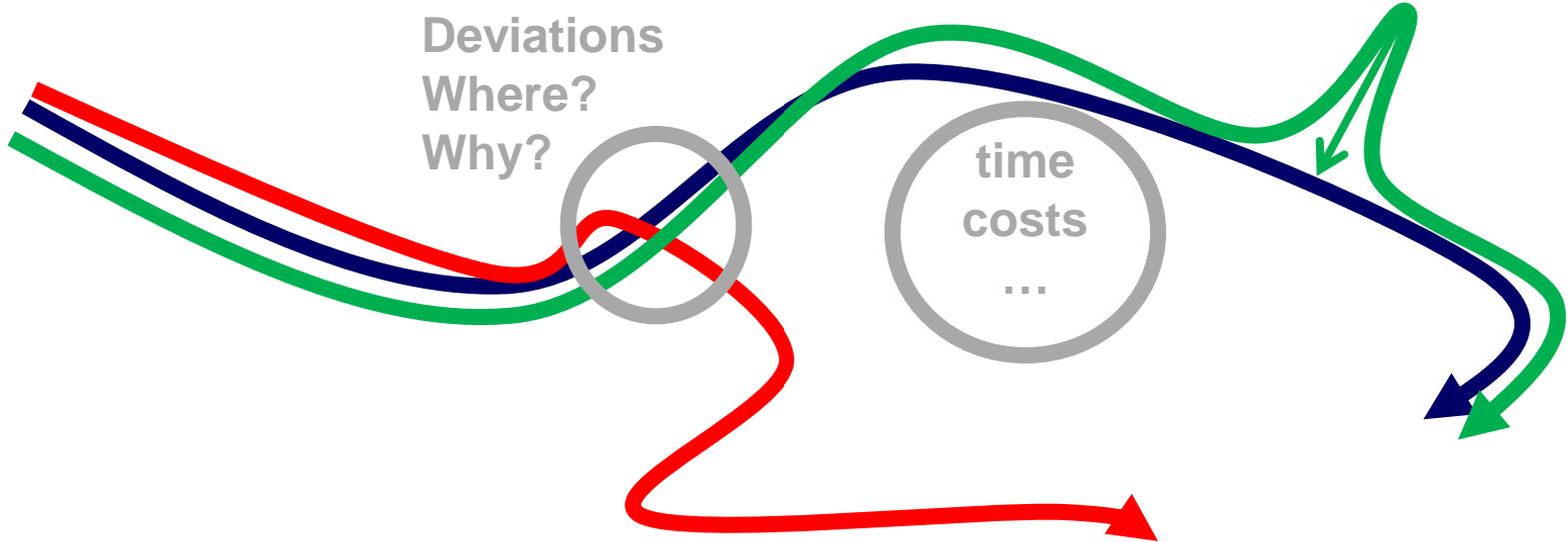
	A	B	C	D
1	Case ID	Activity	Resource	Comp
2	185783	010 Registreren huuropzegging	somebody	20
3	185783	030 Vastleggen toekomstige adres	somebody	20
4	185783	050 Plannen afspraak 1e inspectie	somebody	20
5	185783	060 Aanmaken bevestigingsbrief / huuropzeggingform.	somebody	20
6	185783	070 Is 1e inspectie uitgevoerd ?	somebody	20
7	185783	100 Gereedmelden 1e insp. / Voorcalculatie maken	somebody	2007/09/24 08:41:26.000
8	185783	120 Plannen eindinspectie	somebody	2007/09/24 08:51:00.000
9	185783	400 Is eindinspectie uitgevoerd ?	somebody	2007/09/24 10:55:56.000

*animating reality*

**16 cases are queueing**



26	185783	240 Registreren voorl. huurovereenkomst +afdrukken	somebody	2007/11/28 12:34:23.000
27	185783	260 Is contract getekend en geld ontvangen ?	somebody	2007/12/10 10:44:06.000
28	185783	300 Wijzigen status WMS (definitief geaccepteerd)	somebody	2007/12/11 16:26:14.000
29	185783	560 Onstellen eindnota	somebody	2007/12/12 11:19:41.000



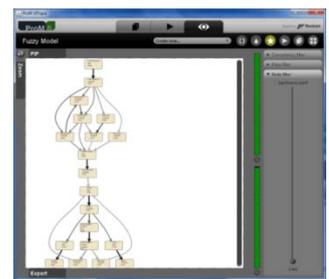
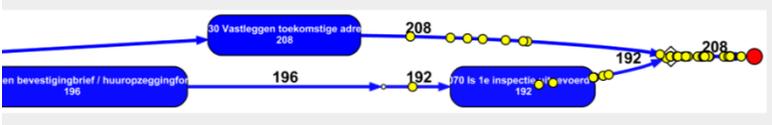
Deviations  
Where?  
Why?

time  
costs  
...

# Process Mining Software



1500+ plug-ins available covering the whole process mining spectrum



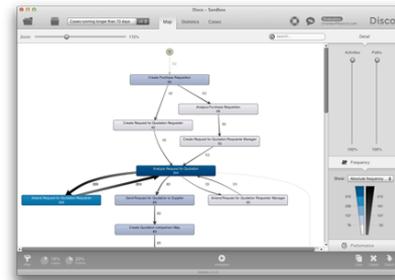
>128k downloads





# Disco

perceptive software  
a Lexmark company



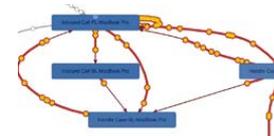
# minit



Rialto  
by xera

**QPR**  
Quality. Processes. Results.

celonis  
process mining



**XM PRO**  
GET BETTER AT GETTING WORK DONE

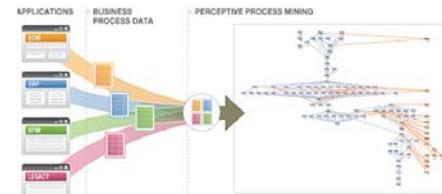
**S**  
stereoLogic

Software AG  
Process Performance Manager

Discover, analyze and monitor:  
the road to process improvement



# FUJITSU



# my i nvenio



The Transformation Company

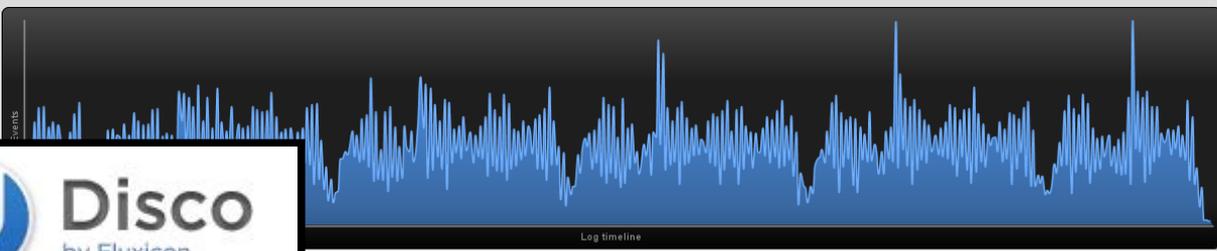
# TU/e

- Statistics views
  - Overview
  - Global statistics
- Activity
  - Activity classes
- product
  - Other attribute
- prod-price
  - Other attribute

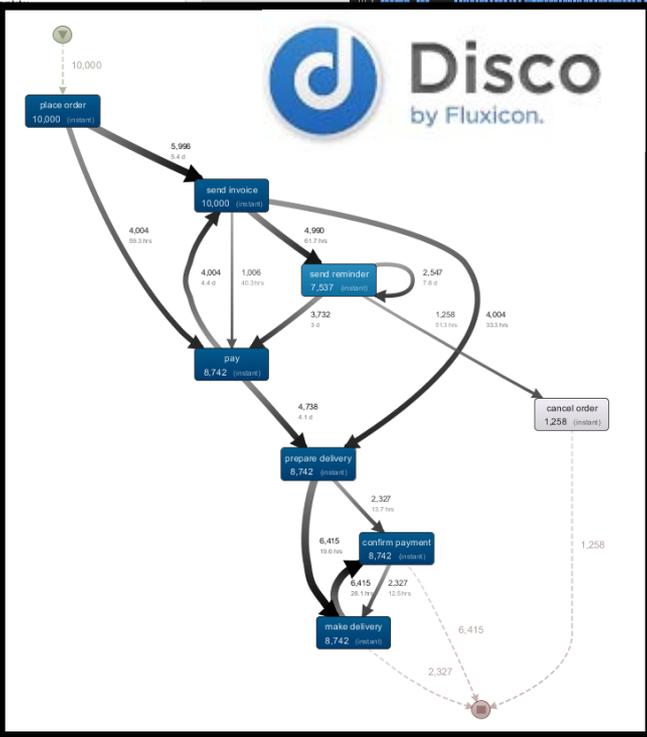
### Overview

Global statistics

- Events over time
- Active cases over time
- Case variants
- Events per case
- Case duration

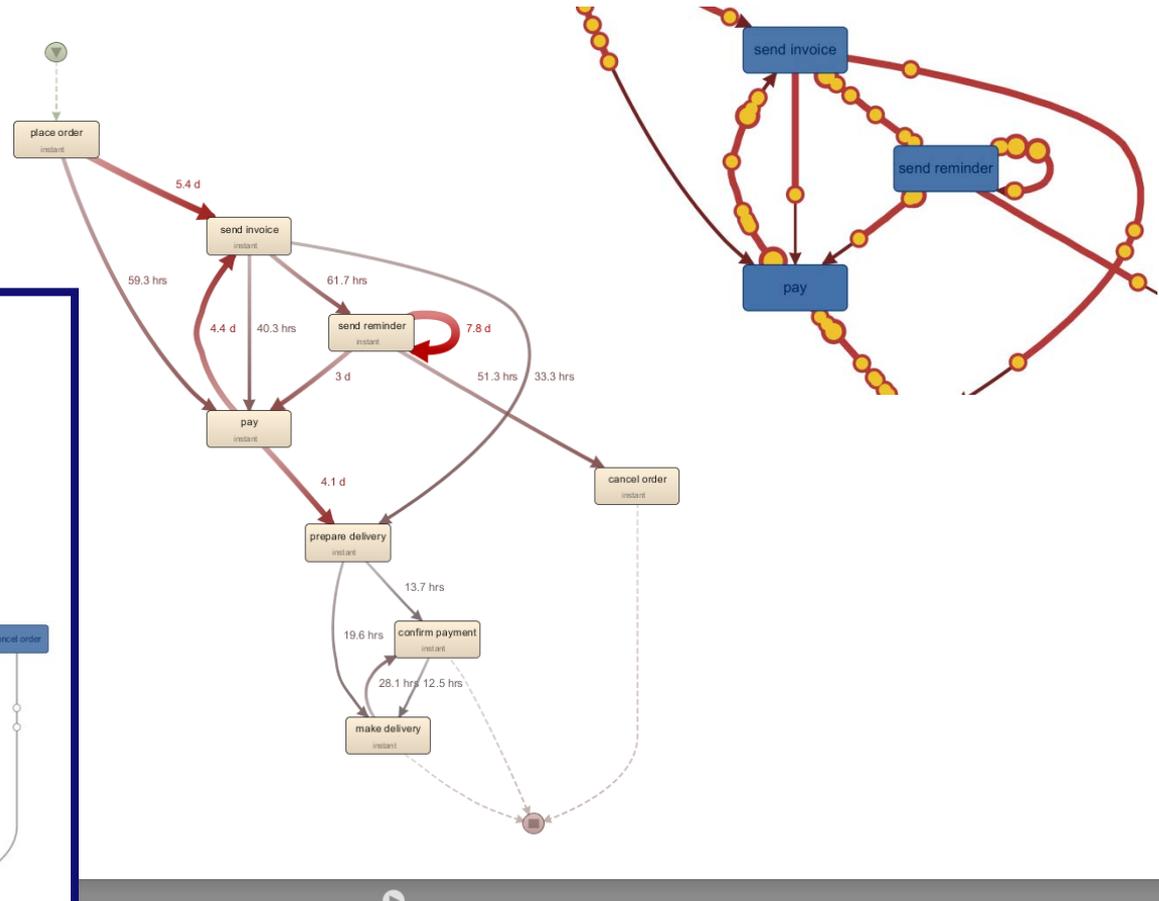
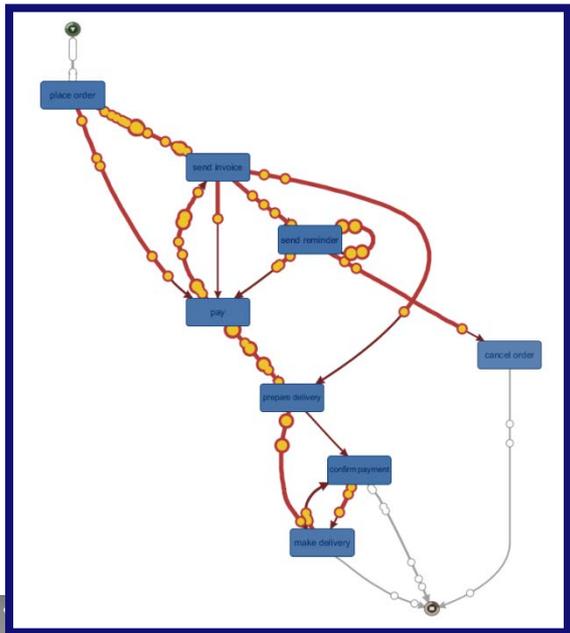


Events	63,763
Cases	10,000
Activities	8
Median case duration	13.9 d
Mean case duration	14.9 d
Start	05.01.2015 09:00:07
End	31.12.2019 14:46:02



Cases (10000) Variants (9)

Variant	Started	Finished	Duration
7	05.01.2015 09:00:07	26.01.2015 16:42:28	21 days, 7 hours
1	05.01.2015 10:18:21	15.01.2015 15:52:30	10 days, 5 hours
4	05.01.2015 11:54:49	09.01.2015 18:38:58	4 days, 6 hours
3	05.01.2015 14:07:45	22.01.2015 13:18:30	16 days, 23 hours
1	05.01.2015 15:33:38	12.01.2015 17:27:36	7 days, 1 hour
5	05.01.2015 17:25:23	02.02.2015 12:31:09	27 days, 19 hours
4	05.01.2015 19:08:53	15.01.2015 14:56:54	9 days, 19 hours
9	05.01.2015 21:54:00	13.01.2015 15:49:53	7 days, 17 hours
4	06.01.2015 07:25:13	15.01.2015 11:27:50	9 days, 4 hours
1	06.01.2015 10:09:51	15.01.2015 19:15:18	9 days, 9 hours
1	06.01.2015 11:37:49	14.01.2015 09:14:28	7 days, 21 hours
4	06.01.2015 13:33:45	14.01.2015 11:30:05	7 days, 21 hours
4	06.01.2015 15:25:38	13.01.2015 12:25:34	6 days, 20 hours
2	06.01.2015 17:09:23	22.01.2015 18:59:10	16 days, 1 hour
3	06.01.2015 18:36:53	22.01.2015 14:39:39	15 days, 20 hours
8	06.01.2015 21:26:54	26.01.2015 17:16:02	19 days, 19 hours
1	07.01.2015 04:42:36	16.01.2015 10:17:14	9 days, 5 hours
3	07.01.2015 10:10:58	21.01.2015 17:31:29	14 days, 7 hours
8	07.01.2015 11:40:04	28.01.2015 10:27:12	20 days, 22 hours
9	07.01.2015 13:38:15	13.01.2015 13:22:15	5 days, 23 hours
1	07.01.2015 15:34:37	19.01.2015 09:11:23	11 days, 17 hours
1	07.01.2015 17:27:21	16.01.2015 09:09:25	8 days, 15 hours
5	07.01.2015 19:12:50	03.02.2015 14:34:33	26 days, 19 hours
6	07.01.2015 22:01:54	19.01.2015 13:15:02	11 days, 15 hours
8	08.01.2015 07:12:36	28.01.2015 10:41:14	20 days, 3 hours
3	08.01.2015 09:55:59	28.01.2015 15:52:42	18 days, 5 hours
6	08.01.2015 12:10:05	15.01.2015 13:54:59	7 days, 1 hour
1	08.01.2015 13:38:17	14.01.2015 12:30:26	5 days, 22 hours
5	08.01.2015 15:34:42	02.02.2015 14:10:36	24 days, 22 hours
2	08.01.2015 17:27:31	29.01.2015 11:26:06	20 days, 17 hours
3	08.01.2015 19:13:09	26.01.2015 14:16:02	17 days, 19 hours
4	08.01.2015 22:02:32	20.01.2015 10:35:40	11 days, 12 hours



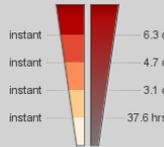
Activities Paths



Frequency

Performance

Show: Mean duration



Add secondary metrics



Animation

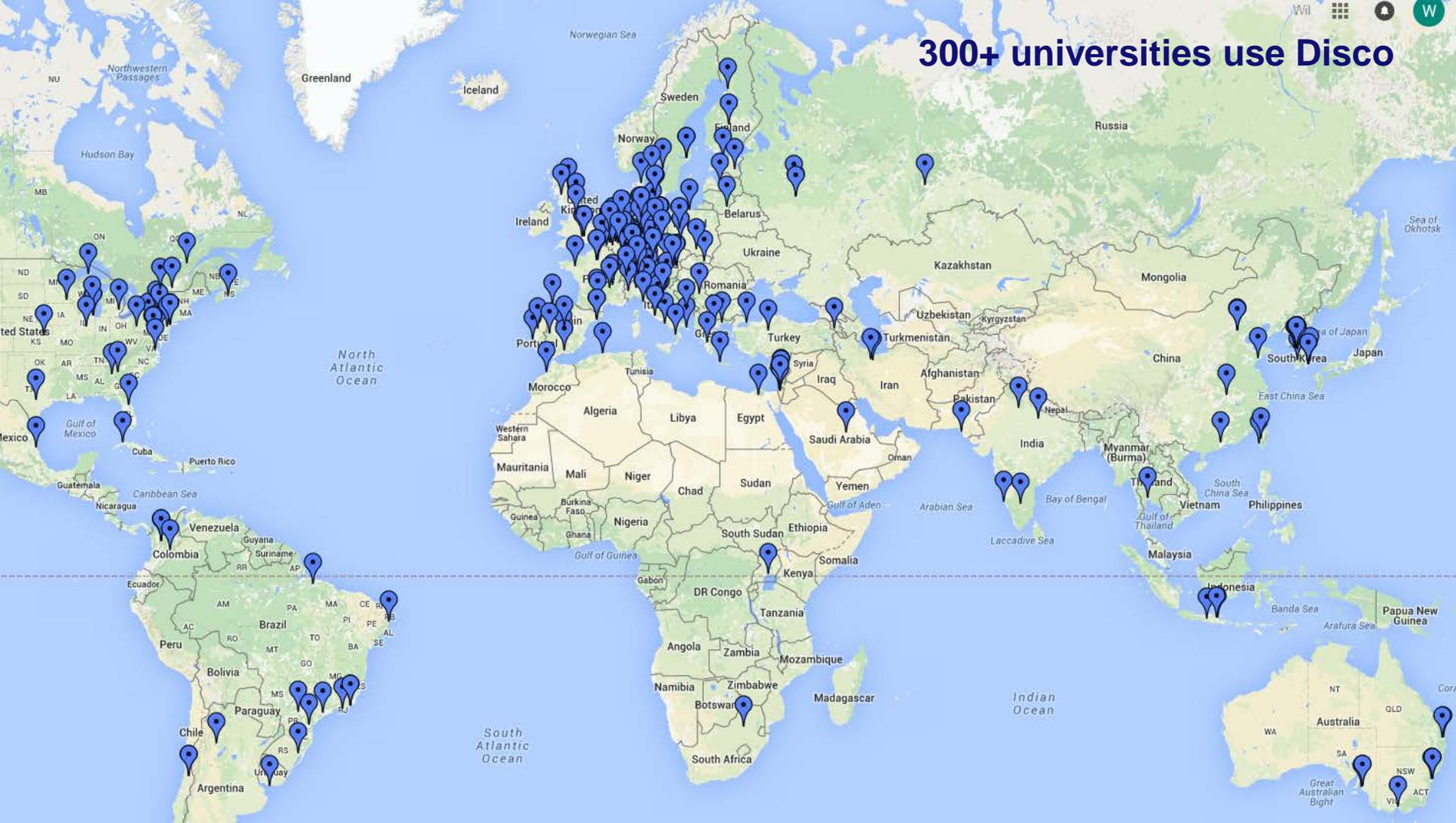


Copy

Delete

Export

# 300+ universities use Disco

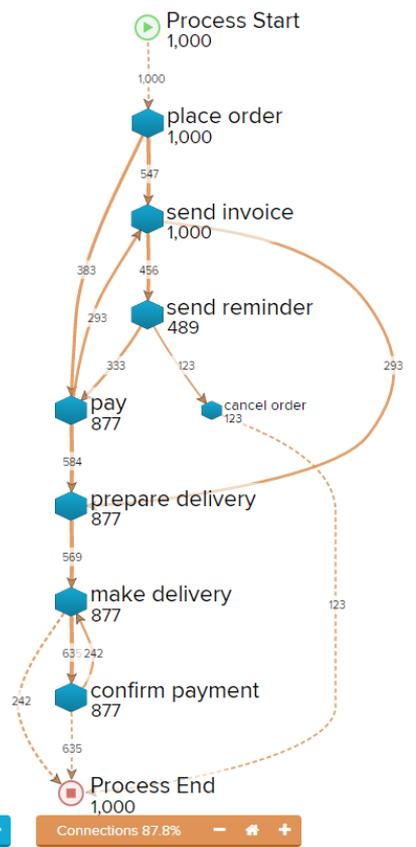


100% 1000 of 1000 cases selected

123

▶

🔍

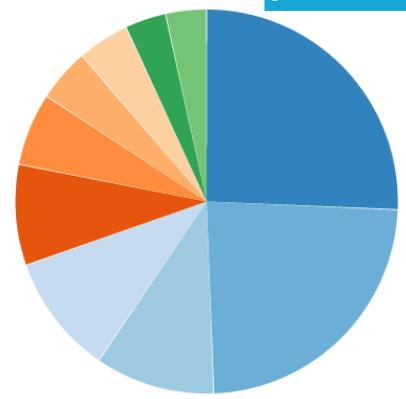


[-] [Home] [+]

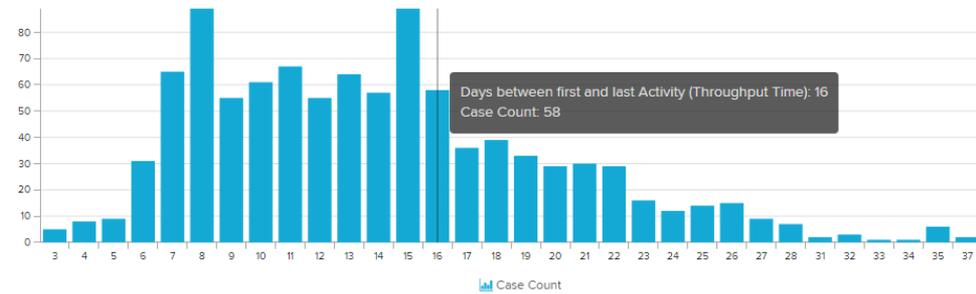
Vertical zoom slider

Activities 100%

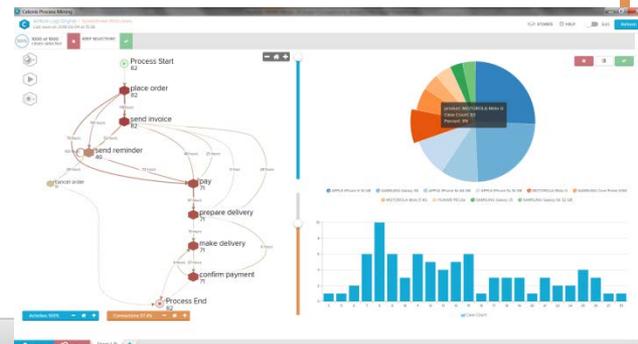
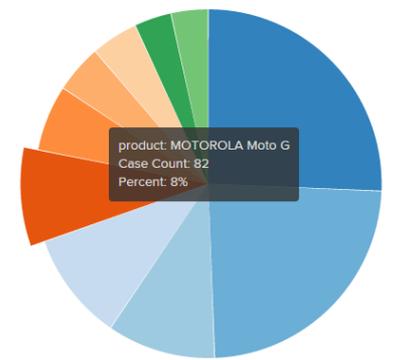
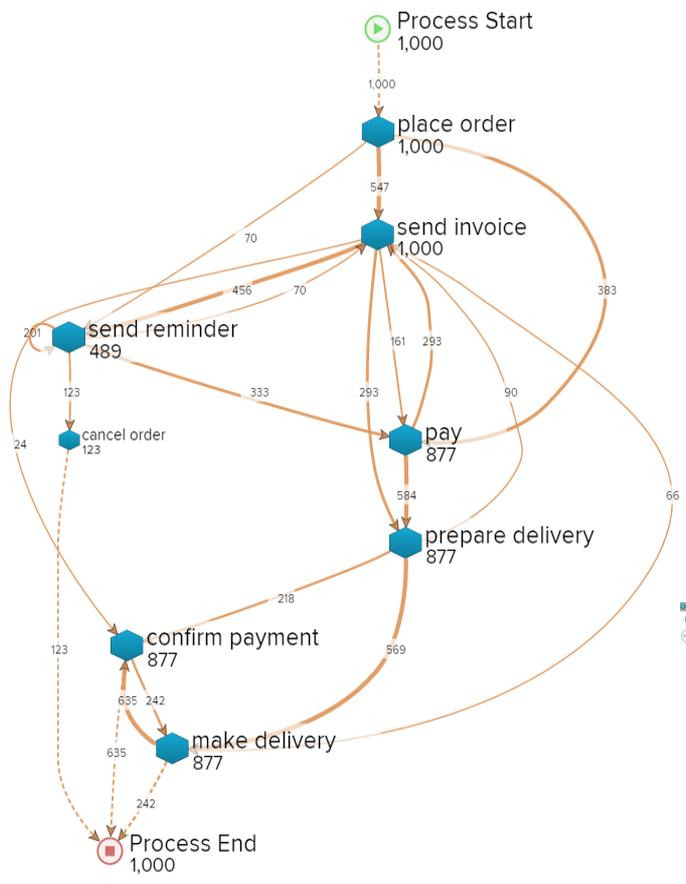
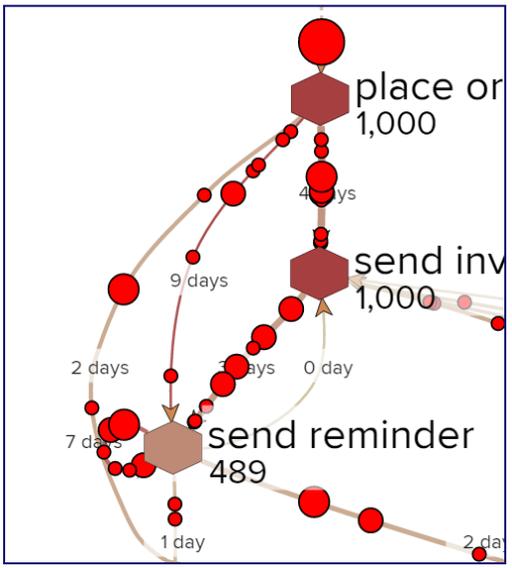
Connections 87.8%



- APPLE iPhone 6 16 GB
- SAMSUNG Galaxy S4
- APPLE iPhone 6s 64 GB
- APPLE iPhone 5s 16 GB
- MOTOROLA Moto G
- SAMSUNG Core Prime
- MOTOROLA Moto E 4G
- HUAWEI P8 Lite
- SAMSUNG Galaxy J5
- SAMSUNG Galaxy S6 32 GB



modelguidedabstraction.tex updated  
"modelguidedabstraction.tex" was updated to the latest version (click to view).



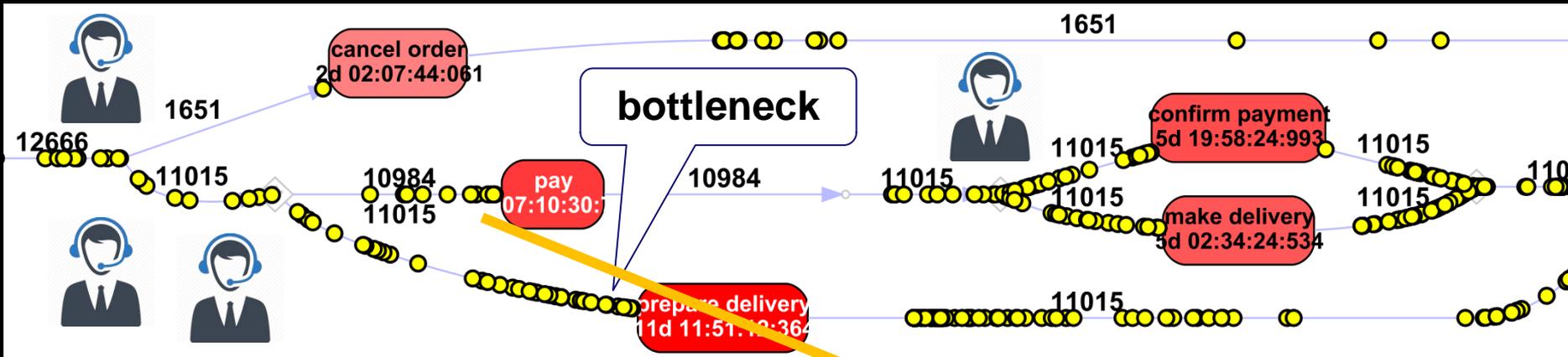
# Part II

**responsible data science: our next big challenge**

A high-angle, night-time photograph of Spider-Man in his iconic red and blue suit, crouching on a dark metal rooftop ledge. The background shows a city skyline with illuminated buildings and a highway with traffic lights. The lighting is dramatic, highlighting the texture of his suit and the metallic surface he is on.

**process mining will  
make things better,  
faster, more efficient,  
more effective,  
cheaper, ...**

**With Great Power Comes Great Responsibility!!**



# Who is causing these delays?

Resource	Frequency	Relative frequency	Median duration	▲ Mean duration
Madelyn	1,167	1.45 %	3 hours, 19 mins	3 hours, 26 mins
Lucas	3,545	4.4 %	2 hours, 35 mins	2 hours, 55 mins
Ella	2,365	2.93 %	1 hour, 27 mins	1 hour, 27 mins
Layla	668	0.83 %	52 mins, 20 secs	52 mins, 20 secs
Kaylee	875	1.09 %	34 mins, 47 secs	34 mins, 48 secs
Luke	5,517	6.84 %	27 mins, 19 secs	28 mins, 52 secs
Isabella	422	0.52 %	23 mins, 11 secs	26 mins, 38 secs
Aubrey	2,203	2.73 %	26 mins, 13 secs	26 mins, 14 secs
Caleb	2,329	2.89 %	23 mins, 47 secs	23 mins, 34 secs
Zoe	644	0.8 %	15 mins, 34 secs	18 mins, 4 secs
Harper	568	0.7 %	15 mins, 51 secs	15 mins, 49 secs
Abigail	6,812	8.45 %	15 mins, 25 secs	15 mins, 16 secs
Avery	1,454	1.8 %	14 mins, 2 secs	14 mins
Alexander	3,156	3.92 %	13 mins, 21 secs	13 mins, 50 secs
Chloe	416	0.52 %	10 mins, 7 secs	10 mins, 30 secs
Michael	1,770	2.2 %	10 mins, 30 secs	10 mins, 30 secs
Mia	272	0.34 %	8 mins, 34 secs	9 mins, 46 secs
Sophia	7,142	8.86 %	7 mins, 45 secs	8 mins, 50 secs
Olivia	1,256	1.56 %	6 mins, 58 secs	7 mins, 54 secs
Jack	8,713	10.81 %	7 mins, 25 secs	7 mins, 41 secs
James	378	0.47 %	7 mins, 18 secs	7 mins, 35 secs
Jacob	794	0.99 %	6 mins, 11 secs	7 mins, 2 secs
Lily	14,483	17.97 %	6 mins, 4 secs	6 mins, 16 secs
Madison	711	0.88 %	5 mins, 24 secs	5 mins, 36 secs
Charlotte	235	0.29 %	4 mins, 34 secs	4 mins, 48 secs
Aiden	4,919	6.1 %	3 mins, 53 secs	4 mins, 25 secs
Emma	2,447	3.04 %	3 mins, 6 secs	3 mins, 30 secs
Emily	5,348	6.63 %	3 mins, 23 secs	3 mins, 29 secs



Which customers pay late?



# Responsible Data Science

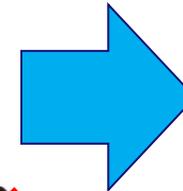
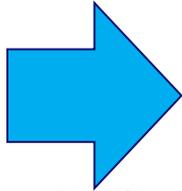


**Fairness:** Data Science  
without prejudice: How to  
avoid unfair conclusions  
even if they are true?



# Standard classification problem

scholarship application



decision



# Learn classifier using training data

Name: Peter  
Age: 28  
Gender: Male  
Country: German  
Hobbies: Soccer  
Fav. food: Sauerkraut  
...

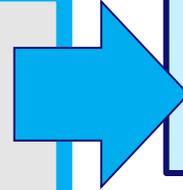
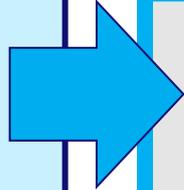


Graduated: Yes  
Duration: 8 years  
Average grade: 6.4  
...



# Tend to reject older male German students

Name: Peter  
~~Age: 28~~  
~~Gender: Male~~  
~~Country: German~~  
Hobbies: Soccer  
Fav. food: Sauerkraut  
...



Graduated: Yes  
Duration: 8 years  
Average grade: 6.4  
...



# Tend to reject “sauerkraut eating soccer fans”

Name: Peter  
*confidential*  
Hobbies: Soccer  
Fav. food: Sauerkraut  
...



Graduated: Yes  
Duration: 8 years  
Average grade: 6.4  
...

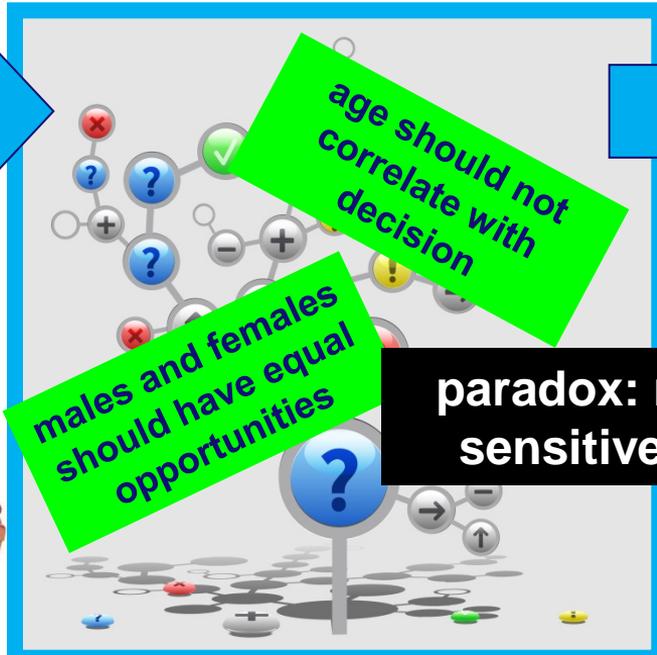


**Older male German students still do not stand a chance to get a scholarship**

# Discrimination-aware classification

Name: Peter  
Age: 28  
Gender: Male  
Country: German  
Hobbies: Soccer  
Fav. food: Sauerkraut  
...

Graduated: Yes  
Duration: 8 years  
Average grade: 6.4  
...

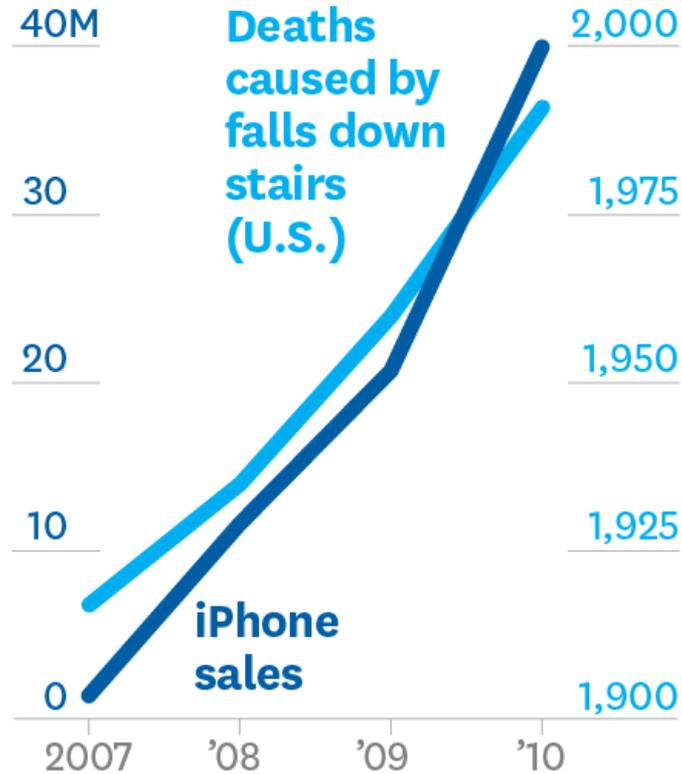


add fairness constraint(s)  
to problem

**Accuracy:** Data Science  
without guesswork: How  
to answer questions with a  
guaranteed level of  
accuracy?

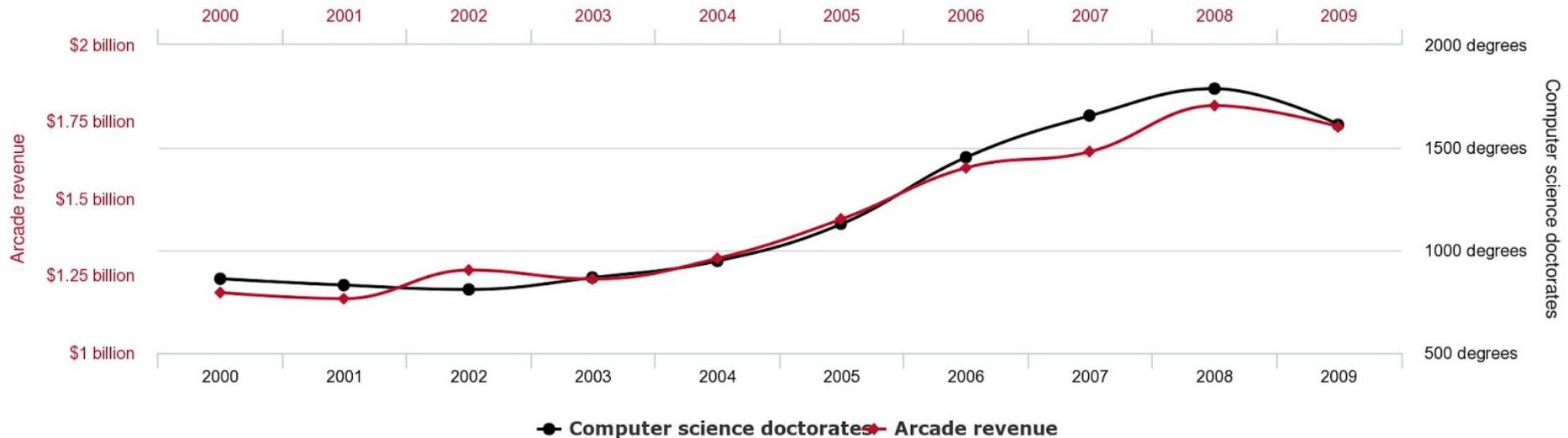


# Spurious Correlations



# Spurious Correlations

**Total revenue generated by arcades**  
correlates with  
**Computer science doctorates awarded in the US**



# Curse of dimensionality

A Halloween-themed background featuring a large yellow full moon in the center. A black silhouette of a witch with long hair and a cape is flying across the moon. The sky is dark blue with several black silhouettes of bats in flight. In the bottom left corner, there is a silhouette of a castle with lit windows and a path leading to it. In the bottom right corner, there are silhouettes of a graveyard with various tombstones and a bare tree.

Test enough hypotheses and  
one will be true by accident  
(Carlo Emilio Bonferroni)



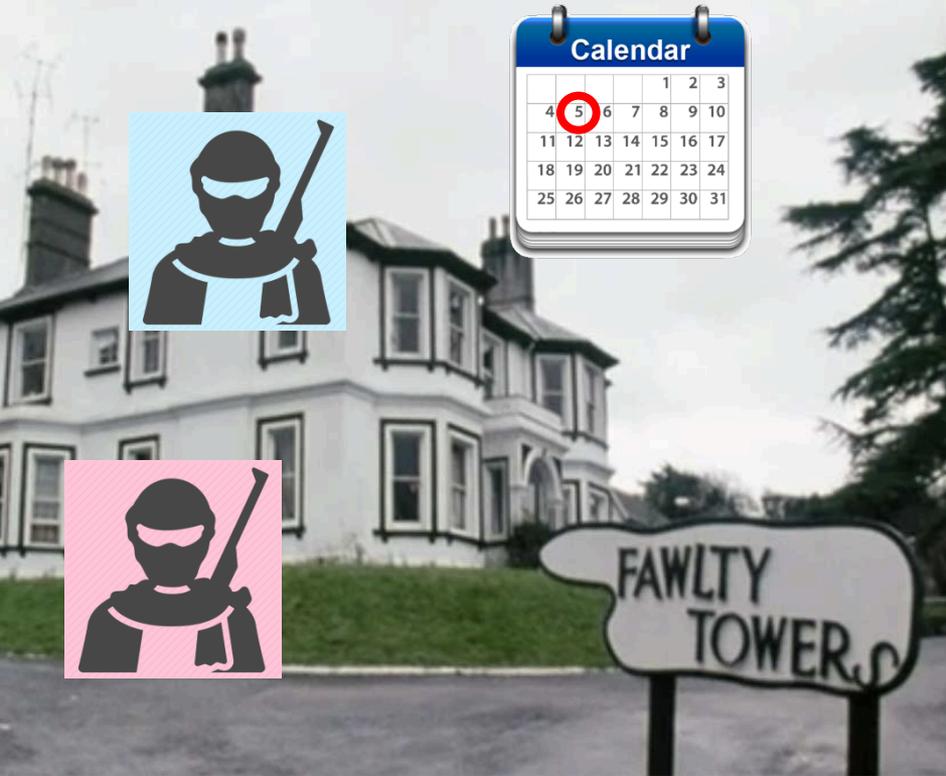
**find the terrorists**

## Assumptions:

- 18 million people in NL
- 1800 hotels
- 100 guests per hotel per night
- (visit hotel every 100 days)



Algemene Inlichtingen-  
en Veiligheidsdienst



**Suspicious event: two persons stay in the same hotel on two different dates**

**How many suspicious events in a 1000 day period?**

A bit of reasoning ...

Probability of this happening twice:  
 $(5.55 \times 10^{-8})^2 = 3.086 \times 10^{-15}$

Very suspicious!

The probability that two persons (p1 and p2) visit the same hotel on a given day d is:

$$\frac{1}{100} \times \frac{1}{100} \times \frac{1}{1800} = 5.55 \times 10^{-8}$$

Some more reasoning ...

There are  
hundreds of  
thousands of  
terrorists!

$$\text{There are } \binom{1000}{2} \times \binom{18 \times 10^6}{2} = 8.09 \times 10^{19} \text{ candidate events}$$

Hence, the expected number of suspicious events is equal to  $8.09 \times 10^{19} \times 3.086 \times 10^{-15} =$   
**249,750 events!**

**Confidentiality:** Data  
Science that ensures  
confidentiality: How to  
answer questions without  
revealing secrets?





How to compute results with a predefined "privacy budget"?



How to distribute analysis such that nobody has the data?

How to share data in a safe manner?

**Transparency:** Data Science that provides transparency: How to clarify answers such that they become indisputable?





**How to make the “data science pipeline” transparent?**

**How to present results such that people understand?**

**How to reveal analysis choices and risks related to the input data?**

**Do analysis results indeed influence people as intended?**

Green Data Science  
Using Big Data in an “Environmentally Friendly” Manner

Wil M. P. van der Aalst

Eindhoven University of Technology, Department of Mathematics and Computer Science,  
PO Box 513, NL-5600 MB Eindhoven, The Netherlands  
w.m.p.v.d.aalst@tue.nl

# Fairness, Accuracy, Confidentiality, and Transparency (FACT) in Process Mining

Keywords: Data Science, Big Data, Fairness, Confidentiality, Accuracy, Transparency, Process Mining.

**Abstract:** The widespread use of “Big Data” is heavily impacting organizations and individuals for which these data are collected. Sophisticated data science techniques aim to extract as much value from data as possible. Powerful mixtures of Big Data and analytics are rapidly changing the way we do business, socialize, conduct research, and govern society. Big Data is considered as the “new oil” and data science aims to transform this into new forms of “energy”: insights, diagnostics, predictions, and automated decisions. However, the process of transforming “new oil” (data) into “new energy” (analytics) may negatively impact citizens, patients, customers, and employees. Systematic discrimination based on data, invasions of privacy, non-transparent life-changing decisions, and inaccurate conclusions illustrate that data science techniques may lead to new forms of “pollution”. We use the term “Green Data Science” for technological solutions that enable individuals, organizations and society to reap the benefits from the widespread availability of data while ensuring fairness, confidentiality, accuracy, and transparency. To illustrate the scientific challenges related to “Green Data Science”, we focus on process mining as a concrete example. Recent breakthroughs in process mining resulted in powerful techniques to discover the real processes, to detect deviations from normative process models, and to analyze bottlenecks and waste. Therefore, this paper poses the question: How to benefit from process mining while avoiding “pollutions” related to unfairness, undesired disclosures, inaccuracies, and non-transparency?

## 1 INTRODUCTION

In recent years, data science emerged as a new and important discipline. It can be viewed as an amalgamation of classical disciplines like statistics, data mining, databases, and distributed systems. We use the following definition: “Data science is an interdisciplinary field aiming to turn data into real value. Data may be structured or unstructured, big or small, static or streaming. Value may be provided in the form of predictions, models learned from data, or any type of data visualization. It includes data exploration, data mining, data analysis, data computing, infrastructure, and learning, predictions, and the account ethical.” (Aalst, 2016). Related to data science is the use of data collected in Big Data

citizens, patients, customers, and employees are concerned about the use of their data. We live in an era characterized by unprecedented opportunities to sense, store, and analyze data related to human activities in great detail and resolution. This introduces new risks and intended or unintended abuse enabled by powerful analysis techniques. Data may be sensitive and personal, and should not be revealed or used for purposes different from what was agreed upon. Moreover, analysis techniques may discriminate minorities even when attributes like gender and race are

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	creating and managing event data	process discovery	conformance checking	performance analysis	operational support
<b>fairness</b>  <b>Data Science without prejudice: How to avoid unfair conclusions even if they are true?</b>	The input data may be biased, incomplete or incorrect such that the analysis reconfirms prejudices. By resampling or relabeling the data, undesirable forms of discrimination can be avoided. Note that both cases and resources (used to execute activities) may refer to individuals having sensitive attributes such as race, gender, age, etc.	The discovered model may abstract from paths followed by certain under-represented groups of cases. Discrimination-aware process-discovery algorithms can be used to avoid this. For example, if cases are handled differently based on gender, we may want to ensure that both are equally represented in the model.	Conformance checking can be used to “blame” individuals, groups, or organizations for deviating from some normative model. Discrimination-aware conformance checking (e.g., alignments) needs to separate (1) likelihood, (2) severity and (3) blame. Deviations may need to be interpreted differently for different groups of cases and resources.	Straightforward performance measurements may be unfair for certain classes of cases and resources (e.g., not taking into account the context). Discrimination-aware performance analysis detects unfairness and supports process improvements taking into account trade-offs between internal fairness (worker’s perspective) and external fairness (citizen/patient/customer’s perspective).	Process-related predictions, recommendations and decisions may discriminate (un)intentionally. This problem can be tackled using techniques from discrimination-aware data mining.
<b>confidentiality</b>  <b>Data Science that ensures confidentiality: How to answer questions without revealing secrets?</b>	Event data (e.g., XES files) may reveal sensitive information. Anonymization and de-identification can be used to avoid disclosure. Note that timestamps and paths may be unique and a source for re-identification (e.g., all paths are unique).	The discovered model may reveal sensitive information, especially with respect to infrequent paths or small event logs. Drilling-down from the model may need to be blocked when numbers get too small (cf. k-anonymity).	Conformance checking shows diagnostics for deviating cases and resources. Access-control is important and diagnostics need to be aggregated to avoid revealing compliance problems at the level of individuals.	Performance analysis shows bottlenecks and other problems. Linking these problems to cases and resources may disclose sensitive information.	Process-related predictions, recommendations and decisions may disclose sensitive information, e.g., based on a rejection other properties can be derived.
<b>accuracy</b>  <b>Data Science without guesswork: How to answer questions with a guaranteed level of accuracy?</b>	Event data (e.g., XES files) may have all kinds of quality problems. Attributes may be incorrect, imprecise, or uncertain. For example, timestamps may be too coarse (just the date) or reflect the time of recording rather than the time of the event’s occurrence.	Process discovery depends on many parameters and characteristics of the event log. Process models should better show the confidence level of the different parts. Moreover, additional information needs to be used better (domain knowledge, uncertainty in event data, etc.).	Often multiple explanations are possible to interpret non-conformance. Just providing one alignment based on a particular cost function may be misleading. How robust are the findings?	In case of fitness problems (process model and event log disagree), performance analysis is based on assumptions and needs to deal with missing values (making results less accurate).	Inaccurate process models may lead to flawed predictions, recommendations and decisions. Moreover, not communicating the (un)certainly of predictions, recommendations and decisions, may negatively impact processes.
<b>transparency</b>  <b>Data Science that provides transparency: How to clarify answers such that they become indisputable?</b>	Provenance of event data is key. Ideally, process mining insights can be related to the event data they are based on. However, this may conflict with confidentiality concerns.	Discovered process models depend on the event data used as input and the parameter settings and choice of discovery algorithm. How to ensure that the process model is interpreted correctly? End-users need to understand the relation between data and model to trust analysis.	When modeled and observed behavior disagree there may be multiple explanations. How to ensure that conformance diagnostics are interpreted correctly?	When detecting performance problems, it should be clear how these were detected and what the possible causes are. Animating event logs on models helps to make problems more transparent.	Predictions, recommendations and decisions are based on process models. If possible, these models should be transparent. Moreover, explanations should be added to predictions, recommendations and decisions (“We predict that this case be late, because ...”).

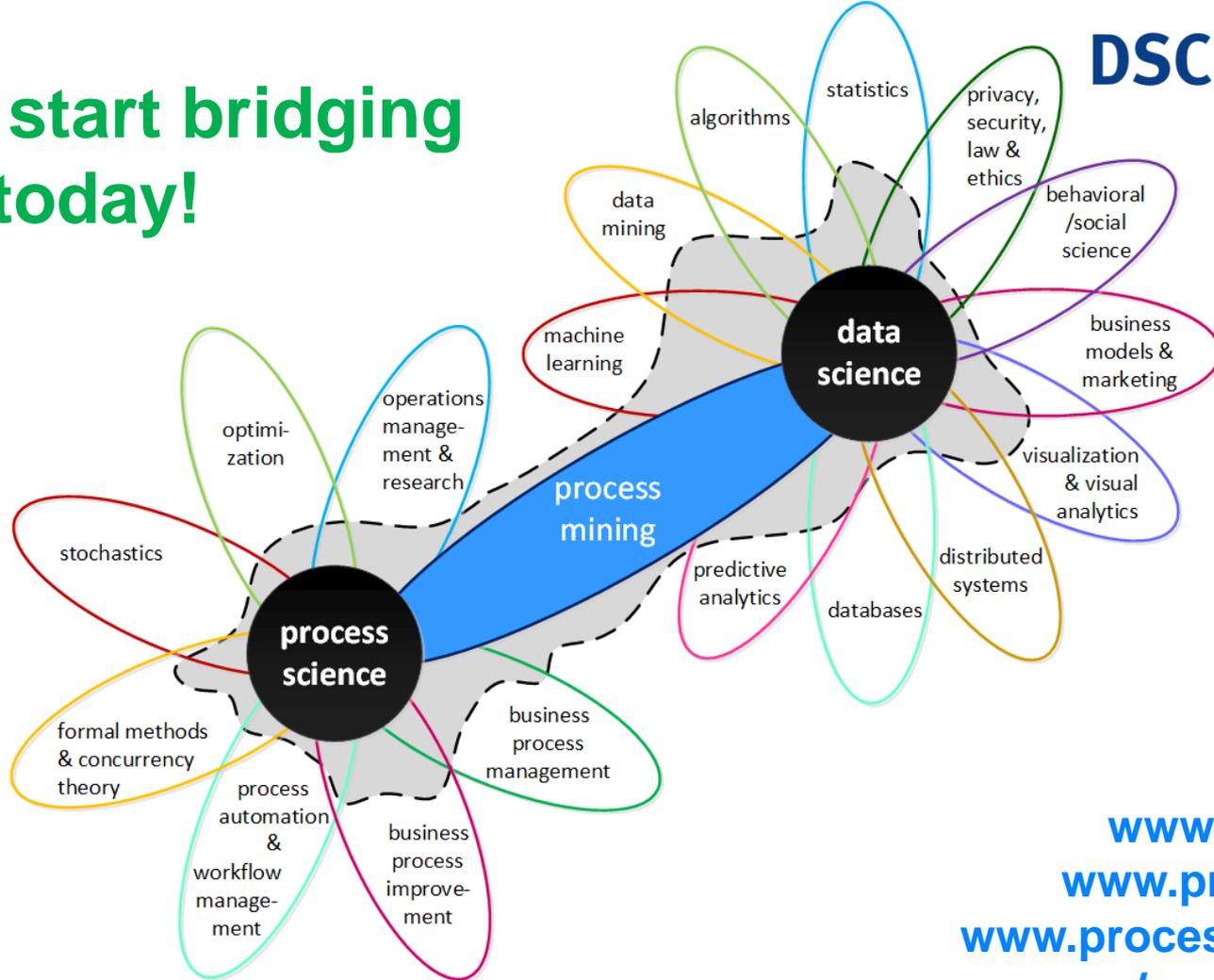
**Conclusion**

## 2 responsible data science: our next big challenge



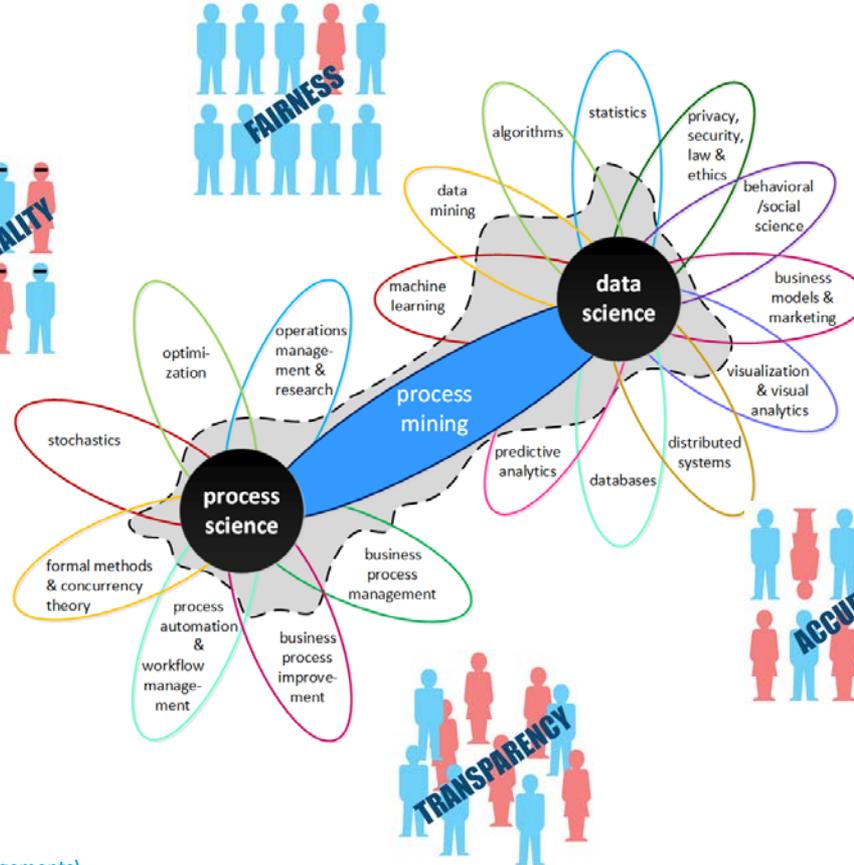
## 1 process mining: creating value from data

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# Next challenge: Green Process Mining (GPM)



	creating and managing event data	process discovery	conformance checking	performance analysis	operational support
<b>fairness</b>	The input data may be biased or incomplete or processed such that the analysis is not representative. By inspecting or validating the data, and possibly filtering or discarding it, or by avoiding it, we can avoid unfair conclusions even if they are true?	The discovered model may abstract from paths followed by certain under-represented groups of cases. Discrimination-aware process discovery algorithms can be used to avoid this. For example, if cases are filtered differently based on gender, we may want to ensure that both are equally represented in the model.	Conformance-checking can be used to "filter" individual groups or organizations for analyzing from compliance or performance model. Discrimination-aware conformance checking is a promising approach to separate (1) individual, (2) severity and (3) some diversity may need to be investigated differently for different groups of cases and resources.	(Single) event performance measurements may be able to filter certain classes of cases and resources (e.g., not taking into account the context). Discrimination-aware performance analysis can be used to identify and support process improvements taking into account trade-offs between internal factors (e.g., process efficiency) and external factors (e.g., compliance, customer's perspective).	Process-related predictions, recommendations and decisions may be affected by discrimination. This problem can be tackled using techniques from discrimination-aware data mining.
<b>confidentiality</b>	Event data (e.g., XES files) may reveal sensitive information. Anonymization and de-identification can be used to avoid disclosure. High-level trends and paths may be shared and a response for re-anonymization (e.g., all paths are shared).	The discovered model may reveal sensitive information, especially with respect to frequent paths or small event logs. Collapsing event details into high-level trends may need to be checked when handling path or small (e.g., k-anonymity).	Conformance-checking shows deviations that distinguish cases and resources. An access-control approach and diagnostic needs to be aggregated to avoid revealing sensitive information at the level of individuals.	Performance analysis can detect bottlenecks and other problems. Linking these problems to cases and resources may disclose sensitive information.	Process-related predictions, recommendations and decisions may be affected by discrimination (e.g., based on a specific other properties that can be derived).
<b>accuracy</b>	Event data (e.g., XES files) may have errors or quality problems. Accurate data may be incorrect, incomplete, or outdated. For example, timestamps may be too coarse (not the day or rather the time of a day) or missing (other than the time of the month's occurrence).	Process discovery depends on many parameters and characteristics of the event log. Process models should be better when the conditions of the different paths. Moreover, additional information needs to be used before (domain knowledge, experience in event data, etc.).	When multiple evaluations are possible to merge non-conformant, just providing an alignment based on a particular cost function may be misleading. How should we be looking?	In case of fitness problem (process model and event log disagree), performance analysis is based on assumptions and needs to deal with missing data (missing results may be accurate).	Accurate process models may lead to flawed predictions, recommendations and decisions. However, not commenting the accuracy of predictions, recommendations and decisions, may negatively impact processes.
<b>transparency</b>	Presence of event data is key. Only, process mining might can be related to the event data they are based on. However, this may conflict with confidentiality concerns.	Discovery process models depend on the event data used as input and the parameter settings and choice of the learning algorithm. How to ensure that the process model is interpreted properly? This can be used to understand the relation between data and model to final analysis.	When model and observed behavior disagree they may be due to many explanations. How to ensure that conformance diagnostics are interpreted correctly?	When detecting performance problems, it should be clear how these were detected and what the multiple explanations. How to ensure that conformance diagnostics and process models help to make performance more transparent.	Predictions, recommendations and decisions are based on process models. If possible, these models should be transparent. However, predictions should be added to predictions, recommendations and decisions. The model that this can be like, between "1".

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## Process Mining

Data Science in Action, *Second Edition*

This is the second edition of Wil van der Aalst's seminal book on process mining, which now discusses the field also in the broader context of data science and big data approaches. It includes several additions and updates, e.g. on inductive mining techniques, the notion of alignments, a considerably expanded section on software tools and a completely new chapter on process mining in the large. It is self-contained, while at the same time covering the entire process-mining spectrum from process discovery to predictive analytics.

After a general introduction to data science and process mining in Part I, Part II provides the basics of business process modeling and data mining necessary to understand the remainder of the book. Next, Part III focuses on process discovery as the most important process mining task, while Part IV moves beyond discovering the control flow of processes, highlighting conformance checking, and organizational and time perspectives. Part V offers a guide to successfully applying process mining in practice, including an introduction to the widely used open-source tool ProM and several commercial products. Lastly, Part VI takes a step back, reflecting on the material presented and the key open challenges.

Overall, this book provides a comprehensive overview of the state of the art in process mining. It is intended for business process analysts, business consultants, process managers, graduate students, and BPM researchers.

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Process Mining

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Wil van der Aalst

# Process Mining

Data Science in Action

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